Report no: S	GS/Vital	Energy/10)110709/0 ⁻
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GW-Inspection report

3.0 GUIDED WAVE REPORT

GW-Inspection report

3.1 24"RESIDUAL FUEL OIL (RFO)



 Test ID:
 G4-214#2203
 Result:
 Minor Concern

 Pipe:
 14" RFO (S0)
 Ring:
 R2B14(1525)

 Site:
 Outside Terminal
 Config:
 8.2FR, T(0,1)

 Location:
 Weld bend -0.23m
 Calibration:
 Automatic (2935.84 mV)

 Size:
 14 inch (6.35mm)
 Version:
 3.103, Wavemaker G4-214

 GPS:
 13°27.4223'N, 144°40.9832'E

Tested: 12 Jun 2014 12:45 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 14" RFO-No.6 - Test Point No.: S0

Positive direction with product flow.

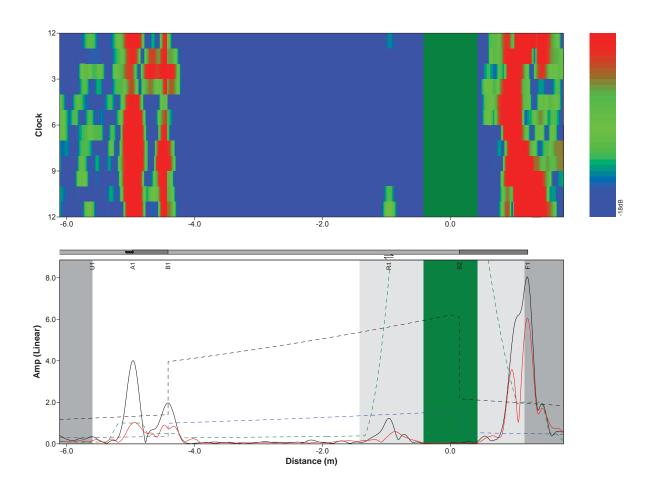
Found external localize corrosion at 6H00 closed to the bend weld.(refer class, note and location

as table below).

Location of signals measuring from center of ring.

Thickness at ring position are (12 o'clock:6.70 mm), (3 o'clock:6.56 mm), (6 o'clock:6.42 mm), (9

o'clock: 6.29 mm)





 Test ID:
 G4-214#2203
 Result:
 Minor Concern

 Pipe:
 14" RFO (S0)
 Ring:
 R2B14(1525)

 Site:
 Inside Terminal
 Config:
 8.2FR, T(0,1)

 Location:
 Weld bend -0.23m
 Calibration:
 Automatic (2935.84 mV)

 Size:
 14 inch (6.35mm)
 Version:
 3.103, Wavemaker G4-214

 GPS:
 13°27.4223'N, 144°40.9832'E

Tested: 12 Jun 2014 12:45 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
A1	-4.96	60	0.1	70	Minor	Visually confirm external corrosion closed to weld bend at 6H00 with max. pit depth is 0.06"@ 1.5 mm. UT reading adjacent to pit is 6.52 mm. Remaining wall thickness is 5.02 mm (23.0% wall loss)
R1	-0.96	-	0	60	Trailing Echoes	False echo
B1	-4.41	-	0	50	45 deg Bend	
B2	0.14	-	0	60	1D Bend	Datum of screening
F1	1.21	-	0	25	Flange	
U1	-5.6	-	~		End	







General view of positive direction



Negative direction



External corrosion at 6 o'clock



Test ID: G4-214#2174 Pipe: 24" RFO (S1) Site: Outside Terminal

Location: Weld +1.79 m Size: 24 inch (9.525mm)

Tested: 6 Jun 2014 08:57

Tested by: Khairul Anuar Husain [SGS]

Result: OK

Ring: R2B24(767) Config: 13.8FR, T(0,1)

Calibration: Automatic (2654.16 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.4217'N, 144°40.9808'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 24" RFO No.6 - Test Point No.: S1

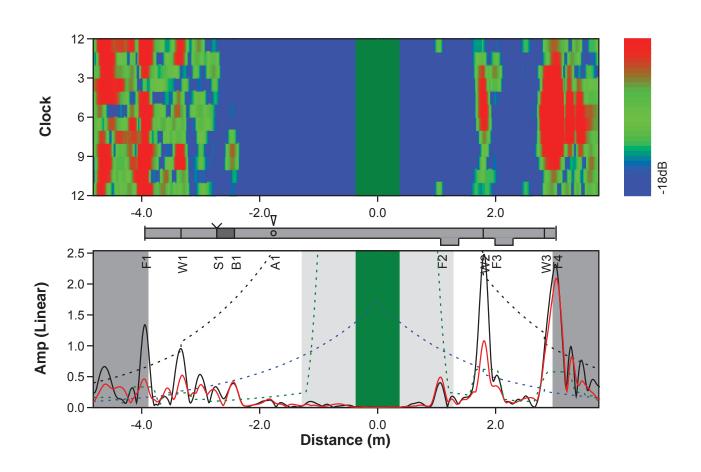
Positive direction with product flow.

No corrosion above the reporting level observed in the tested section of

the pipe and found satisfactory.

(refer class, note and location as table below). Location of signals measuring from center of ring.
Thickness at ring position are (12 o'clock:9.20 mm), (3 o'clock:9.15 mm),

(6 o'clock: 9.20 mm), (9 o'clock: 9.15 mm)





Test ID: G4-214#2174 Result: OK

Pipe: 24" RFO (S1) Ring: R2B24(767)
Site: Outside Terminal Config: 13.8FR, T(0,1)
Location: Weld +1.79 m Calibration: Automatic (265

Aution: Weld +1.79 m Calibration: Automatic (2654.16 mV)

Size: 24 inch (9.525mm) Version: 3.103, Wavemaker G4-214

GPS: 13°27.4217'N, 144°40.9808'E

Tested: 6 Jun 2014 08:57 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
F1	-3.94	-	0	70	Flange	
W1	-3.33	-	0	45	Weld	
S1	-2.72	-	0	13	Reducer	24"x16"
B1	-2.42	-	0.3	0	Bend	
A1	-1.76	1	0	0	Anomaly	UT confirm, no significant finding (minimum thickness is 9.03 mm)
F2	1.06	-	0	0	Branch	
W2	1.79	20	0	60	Weld	Datum of screening
F3	1.99	-	0	40	Branch	
W3	2.82	-	0	18	Weld	
F4	3.02	-	0	10	Flange	



Ring location



Positive direction



Negative direction



Test ID: G4-214#2176 Pipe: 24" RFO (S2)

Site: Outside Terminal Location: Flange -0.25 m

Size: 24 inch (9.525mm)

Tested: 6 Jun 2014 10:11

Tested by: Khairul Anuar Husain [SGS]

Result: OK

Ring: R2B24(767) Config: 11.8FR, T(0,1)

Calibration: Automatic (1255.11 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.4234'N, 144°40.9816'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 24" RFO No.6 - Test Point No.: S2

Positive direction with product flow.

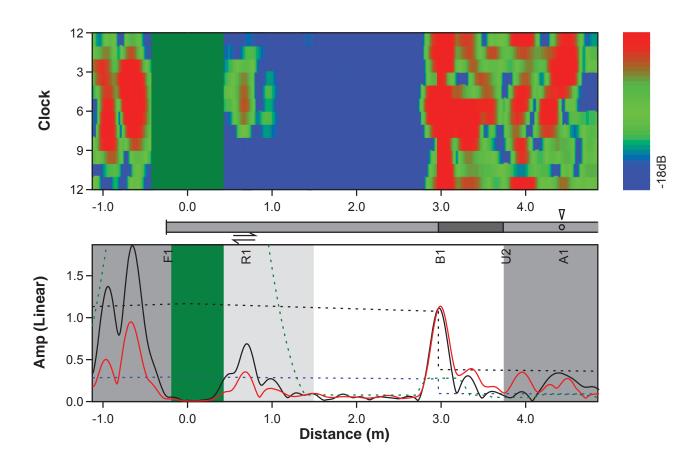
No corrosion above the reporting level observed in the tested section of

the pipe and found satisfactory.

(refer class, note and location as table below).

Location of signals measuring from center of ring.
Thickness at ring position are (12 o'clock:9.15 mm), (3 o'clock:9.07 mm),

(6 o'clock: 9.20 mm), (9 o'clock: 9.07 mm)





Test ID: G4-214#2176 Result: OK

 Pipe:
 24" RFO (S2)
 Ring:
 R2B24(767)

 Site:
 Outside Terminal
 Config:
 11.8FR, T(0,1)

 Location:
 Flange -0.25 m
 Calibration:
 Automatic (1255.11 mV)

 Size:
 24 inch (9.525mm)
 Version:
 3.103, Wavemaker G4-214

 GPS:
 13°27.4234'N, 144°40.9816'E

Tested: 6 Jun 2014 10:11 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
F1	-0.25	-	0	60	Flange	Datum of screening
R1	0.67	-	0	50	False Echo	Mirror signal
B1	2.96	-	0	0	45 deg Bend	
U2	3.74	-	~		End	
A1	4.42	20	0	20	Anomaly	



Ring location



Positive direction



General view of negative direction



Test ID: G4-214#2197 Pipe: 24" RFO (STA 1) Site: Inside Terminal Location: Weld bend 45 -0.14m Size: 24 inch (9.525mm)

Tested: 11 Jun 2014 12:31

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 11.6FR, T(0,1)

Calibration: Automatic (1565.38 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.4262'N, 144°40.9856'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 24" RFO-No.6 - Test Point No.: STA 1

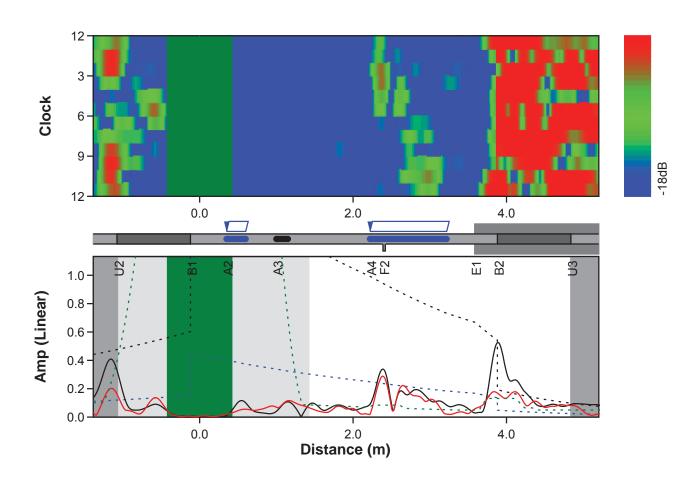
Positive direction with product flow.

Found general external corrosion at several location. (refer class, note and

location as table below).

Location of signals measuring from center of ring.
Thickness at ring position are (12 o'clock:9.28 mm), (3 o'clock:9.23 mm),

(6 o'clock: 9.35 mm), (9 o'clock: 9.27 mm)



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Test ID: G4-214#2197
Pipe: 24" RFO (STA 1)
Site: Inside Terminal
Location: Weld bend 45 -0.14m
Size: 24 inch (9.525mm)

Tested: 11 Jun 2014 12:31

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 11.6FR, T(0,1)

Calibration: Automatic (1565.38 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.4262'N, 144°40.9856'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

Feature	Location	ECL	Length	Extent	Class	Notes
F1	-4.28	-	0	60	Flange	
U2	-1.07	-	~		End	
A1	-3.77	35	0	0	Anomaly	UT confirm no significant finding. Minimum remaining thickness is 9.25 mm.
B1	-0.12	-	0	15	45 deg Bend	Datum of screening
A2	0.35	1	0.25	30	Medium	Visually confirm external corrosion on the entire section with max. pit depth is 0.11"@ 2.8 mm. UT reading adjacent to pit is 9.28 mm. Remaining wall thickness is 6.48 mm (30.2% wall loss)
A3	1	1	0.15	0	Minor	Visually confirm external corrosion at 3H00 with max. pit depth is 0.08"@ 2.0 mm. UT reading adjacent to pit is 9.57 mm. Remaining wall thickness is 7.57 mm (20.9% wall loss)
A4	2.22	4	1	30	Medium	Visually confirm external corrosion on the entire section with max. pit depth is 0.14"@ 3.5 mm. UT reading adjacent to pit is 9.30 mm. Remaining wall thickness is 5.80 mm (37.6% wall loss)
F2	2.39	-	0	15	Drain	
E1	3.58	-	~	0	Earth	Underground
B2	3.88	-	0	70	45 deg Bend	
U3	4.83	-	~		End	

G4-214#2197.wg4



Ring location



Positive direction



Negative direction



External corrosion with max. pitting is 0.11" @ 2.8 mm



External corrosion with max. pitting is 0.14" @ 3.5 mm



General view of external corrosion at soil to air interface



Test ID: G4-214#2177 Pipe: 24" RFO (S3) Site: Outside Terminal Location: Bend weld -3.90 m Size: 24 inch (9.525mm)

Tested: 6 Jun 2014 12:53

Tested by: Khairul Anuar Husain [SGS]

Result: Minor Concern Ring: R2B24(767) Config: 12.2FR, T(0,1)

Calibration: Automatic (1412.7 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.4480'N, 144°41.0046'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 24" RFO-No.6 - Test Point No.: S3

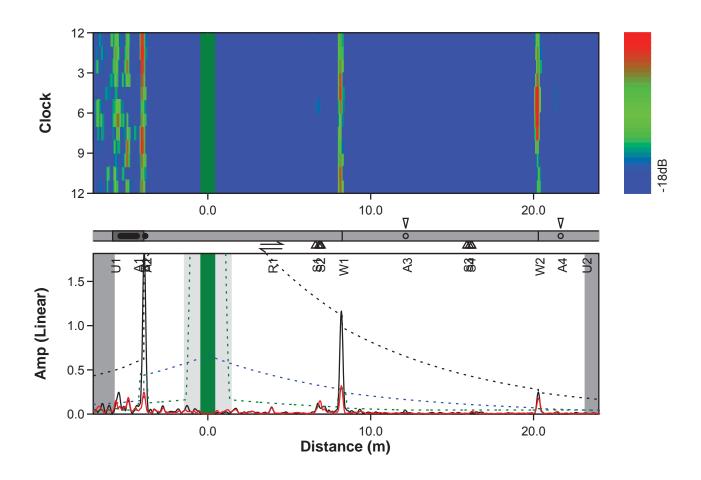
Positive direction with product flow.

Found external corrosion closed to soil to air interface (refer class, note

and location as table below).

Location of signals measuring from center of ring.

Thickness at ring position are (12 o'clock:9.35 mm), (3 o'clock:9.32 mm), (6 o'clock:9.41 mm), (9 o'clock:9.36 mm)





Test ID: G4-214#2177
Pipe: 24" RFO (S3)
Site: Outside Terminal
Location: Bend weld -3.90 m

Size: 24 inch (9.525mm)

Tested: 6 Jun 2014 12:53

Tested by: Khairul Anuar Husain [SGS]

Result: Minor Concern Ring: R2B24(767) Config: 12.2FR, T(0,1)

Calibration: Automatic (1412.7 mV)

Version: 3.103, Wavemaker G4-214

GPS: 13°27.4480'N, 144°41.0046'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
U1	-5.75	-	~		End	
A1	-4.35	4	1	30	Minor	General corrosion at 12 and 6H00 with less than 0.5 mm depth.
B1	-3.93	-	0	90	1D Bend	Datum of screening
A2	-3.83	25	0	90	Minor	Visually confirm external corrosion at 6H00 with max. pit depth is 0.05"@ 1.3 mm. UT reading adjacent to pit is 9.35 mm. Remaining wall thickness is 8.05 mm (13.9% wall loss)
R1	3.89	-	0	10	Mirror	
S1	6.61	-	0.3	25	Support	
S2	6.81	-	0.15	0	Clamp	
W1	8.25	25	0	70	Weld	
A3	12.15	2	0	60	Anomaly	UT confirm, no significant finding (minimum thickness is 9.25 mm)
S3	15.89	-	0.3	40	Support	
S4	16.05	-	0.15	25	Clamp	
W2	20.29	-	0	25	Weld	
A4	21.66	2	0	0	Anomaly	UT confirm, no significant finding (minimum thickness is 9.25 mm)
U2	23.17	-	~		End	
S5	26.02	-	0.3	30	Support	
S6	26.15	-	0.15	0	Clamp	



Ring location



Positive direction



Negative direction



Test ID: G4-214#2178
Pipe: 24" RFO (S4)
Site: Outside Terminal
Location: Bend weld +2.07 m
Size: 24 inch (9.525mm)

Tested: 6 Jun 2014 13:52

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 11.8FR, T(0,1)

Calibration: Automatic (1439.55 mV)

Version: 3.103, Wavemaker G4-214

GPS: 13°27.4687'N, 144°41.0107'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 24" RFO-No.6 - Test Point No.: S4

Positive direction with product flow.

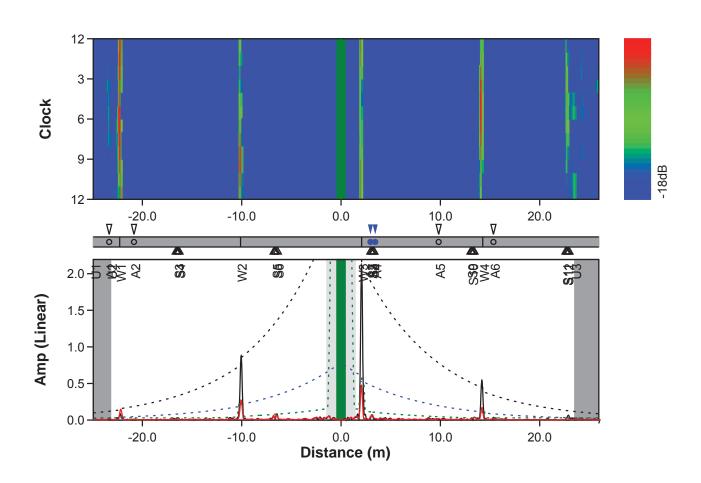
Found external localized corrosion closed to the pipe support (refer class,

note and location as table below).

Location of signals measuring from center of ring.

Thickness at ring position are (12 o'clock:9.27 mm), (3 o'clock:9.38 mm),

(6 o'clock:9.35 mm), (9 o'clock:9.32 mm)





Test ID: G4-214#2178
Pipe: 24" RFO (S4)
Site: Outside Terminal
Location: Bend weld +2.07 m

Size: 24 inch (9.525mm)

Tested: 6 Jun 2014 13:52

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 11.8FR, T(0,1)

Calibration: Automatic (1439.55 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.4687'N, 144°41.0107'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
S1	-26.13	-	0.15	40	Clamp	
S2	-26	-	0.3	45	Support	
U1	-24.84	-	~		End	
A1	-23.34	4	0	0	Anomaly	UT confirm, no significant finding (minimum thickness is 9.30 mm)
U2	-23.19	-	~		End	
W1	-22.28	-	0	0	Weld	
A2	-20.84	1	0	4	Anomaly	UT confirm, no significant finding (minimum thickness is 9.25 mm)
S3	-16.44	-	0.15	3	Clamp	
S4	-16.31	-	0.15	12	Support	
W2	-10.11	25	0	70	Weld	
S5	-6.58	-	0.15	0	Clamp	
S6	-6.41	-	0.3	20	Saddle	
W3	2.07	20	0	80	Weld	Datum of screening
A3	2.95	1	0	0	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.10"@ 2.5 mm. UT reading adjacent to pit is 9.35 mm. Remaining wall thickness is 6.85 mm (26.7% wall loss)
S7	3	-	0.3	0	Support	
S8	3.14	-	0.15	0	Clamp	
A4	3.43	0	0	0	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.10"@ 2.5 mm. UT reading adjacent to pit is 9.35 mm. Remaining wall thickness is 6.85mm (26.7% wall loss)
A5	9.82	1	0	0	Anomaly	UT confirm, no significant finding (minimum thickness is 9.16 mm)



Test ID: G4-214#2178
Pipe: 24" RFO (S4)
Site: Outside Terminal
Location: Bend weld +2.07 m

Size: 24 inch (9.525mm)

Tested: 6 Jun 2014 13:52

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 11.8FR, T(0,1)

Calibration: Automatic (1439.55 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.4687'N, 144°41.0107'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
S9	13.08	-	0.3	35	Support	
S10	13.17	-	0.15	16	Clamp	
W4	14.26	30	0	70	Weld	
A6	15.34	3	0	45	Anomaly	UT confirm, no significant finding (minimum thickness is 9.14 mm)
S11	22.64	-	0.3	30	Support	
S12	22.76	-	0.15	45	Clamp	
U3	23.52	-	~		End	
W5	26.47	60	0	80	Weld	
U4	27.07	-	~		End	



Ring location



Positive direction



Negative direction



Test ID: G4-214#2179

Pipe: 24" RFO (S5) Site: Outside Terminal Location: Weldeld +1.85 m Size: 24 inch (9.525mm)

Tested: 7 Jun 2014 07:54

Tested by: Khairul Anuar Husain [SGS]

Result: OK

Ring: R2B24(767) Config: 12.2FR, T(0,1)

Calibration: Automatic (1388.45 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.4855'N, 144°41.0213'E

Client: VITAL Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 24" RFO No.6 - Test Point No.: S5

Positive direction with product flow.

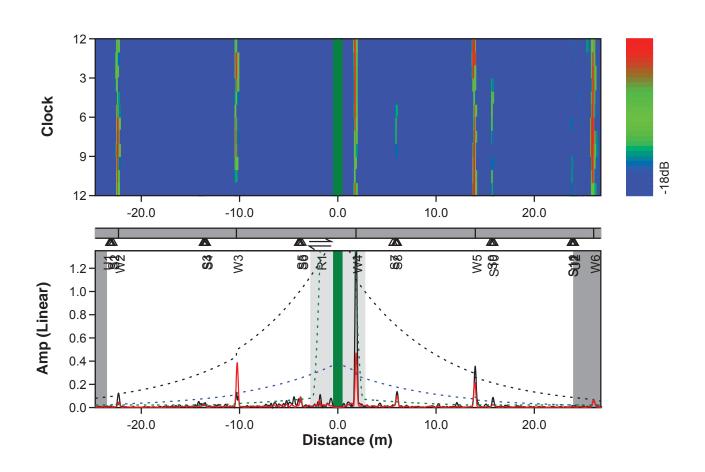
No corrosion above the reporting level observed in the tested section of

the pipe and found satisfactory.

(refer class, note and location as table below).

Location of signals measuring from center of ring.
Thickness at ring position are (12 o'clock:9.25 mm), (3 o'clock:9.27 mm),

(6 o'clock: 9.31 mm), (9 o'clock: 9.19 mm)





Test ID: G4-214#2179 Result: OK

Pipe: 24" RFO (S5) Ring: R2B24(767)
Site: Outside Terminal Config: 12.2FR, T(0,1)
Location: Weldeld +1.85 m Calibration: Automatic (1388.45 mV)

Size: 24 inch (9.525mm) Version: 3.103, Wavemaker G4-214 GPS: 13°27.4855'N, 144°41.0213'E

Tested: 7 Jun 2014 07:54 Client: VITAL Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
W1	-34.4	-	0	35	Weld	
U1	-23.55	-	~		End	
S1	-23.06	-	0.15	50	Clamp	
S2	-22.88	-	0.3	45	Support	
W2	-22.32	25	0	60	Weld	
S3	-13.5	-	0.15	40	Clamp	
S4	-13.38	-	0.3	60	Support	
W3	-10.31	6	0	0	Weld	
S5	-3.83	-	0.15	0	Clamp	
S6	-3.65	-	0.3	16	Support	
R1	-1.79	-	0	45	Mirror	False echo
W4	1.85	30	0	70	Weld	Datum of screening
W4 S7	1.85 5.62	30	0			
				70	Weld	
S7	5.62	-	0.3	70 35	Weld Support	
S7 S8	5.62 5.91	-	0.3 0.15	70 35 25	Weld Support Clamp	
S7 S8 W5	5.62 5.91 13.99	- - 25	0.3 0.15 0	70 35 25 40	Weld Support Clamp Weld	
\$7 \$8 W5 \$9	5.62 5.91 13.99 15.56	- - 25 -	0.3 0.15 0	70 35 25 40 9	Weld Support Clamp Weld Support	
S7 S8 W5 S9 S10	5.62 5.91 13.99 15.56 15.72	- - 25 -	0.3 0.15 0 0 0	70 35 25 40 9 70	Weld Support Clamp Weld Support Clamp	
\$7 \$8 W5 \$9 \$10 \$11	5.62 5.91 13.99 15.56 15.72 23.77	- - 25 - - -	0.3 0.15 0 0 0 0.15 0.3	70 35 25 40 9 70 40	Weld Support Clamp Weld Support Clamp Support	
\$7 \$8 \$5 \$9 \$10 \$11 \$12	5.62 5.91 13.99 15.56 15.72 23.77 23.82	- 25 - - -	0.3 0.15 0 0 0.15 0.3 0.15	70 35 25 40 9 70 40	Weld Support Clamp Weld Support Clamp Support Clamp Clamp	



Ring location



Positive direction



Negative direction



Test ID: G4-214#2183
Pipe: 24" RFO (S6)
Site: Outside Terminal
Location: Weldeld -3.29 m
Size: 24 inch (9.525mm)

Tested: 7 Jun 2014 08:46

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 11.6FR, T(0,1)

Calibration: Automatic (1076.33 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.5077'N, 144°41.0257'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 24" RFO-No.6 - Test Point No.: S6

Positive direction with product flow.

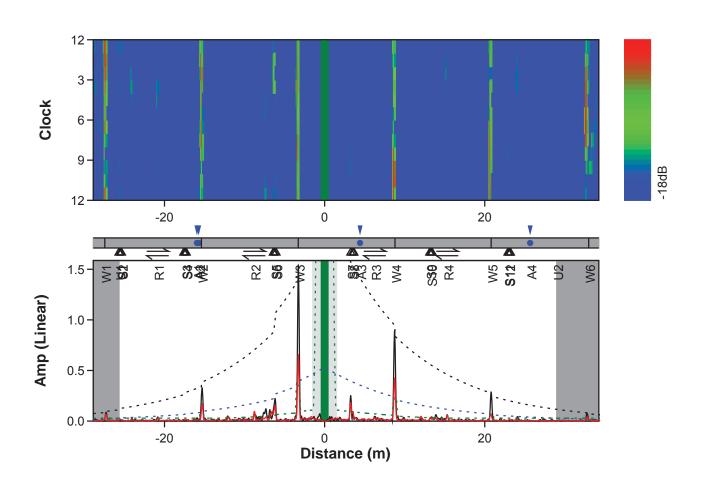
Found external localized corrosion at several corrosion (refer class, note

and location as table below).

Location of signals measuring from center of ring.

Thickness at ring position are (12 o'clock:9.27 mm), (3 o'clock:9.26 mm),

(6 o'clock:9.32 mm), (9 o'clock:9.28 mm)





Test ID: G4-214#2183
Pipe: 24" RFO (S6)
Site: Outside Terminal
Location: Weldeld -3.29 m

Size: 24 inch (9.525mm)

Tested: 7 Jun 2014 08:46

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 11.6FR, T(0,1)

Calibration: Automatic (1076.33 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.5077'N, 144°41.0257'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
W1	-27.45	-	0	25	Weld	
U1	-25.68	-	~		End	
S1	-25.48	-	0.15	25	Clamp	
S2	-25.38	-	0.3	35	Support	
R1	-20.84	-	0	18	Mirror	False echo
S3	-17.39	-	0.15	0	Clamp	
S4	-17.29	-	0.3	0	Support	
A1	-15.95	2	0	60	Medium	Visually confirm external corrosion at 2H00 with max. pit depth is 0.10"@ 2.5 mm. UT reading adjacent to pit is 9.14 mm. Remaining wall thickness is 6.64 mm (27.4% wall loss)
A2	-15.74	1	0	30	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.10"@ 2.5 mm. UT reading adjacent to pit is 9.10 mm. Remaining wall thickness is 6.60 mm (27.5% wall loss)
W2	-15.38	20	0	50	Weld	
R2	-8.78	-	0	0	Mirror	False echo
S5	-6.25	-	0.15	35	Clamp	
S6	-6.07	-	0.3	50	Support	
W3	-3.29	-	0	60	Weld	Datum of screening
S7	3.27	-	0.3	25	Support	
S8	3.5	-	0.15	1	Clamp	
A3	4.42	0	0	0	Medium	Visually confirm isolated corrosion at 6H00 with max. pit depth is 0.12"@ 3.0 mm. UT reading adjacent to pit is 9.13 mm. Remaining wall thickness is 6.13 mm (32.9% wall loss)
R3	6.26	-	0	25	Mirror	False echo



Test ID: G4-214#2183
Pipe: 24" RFO (S6)
Site: Outside Terminal
Location: Weldeld -3.29 m

Size: 24 inch (9.525mm)

Tested: 7 Jun 2014 08:46

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 11.6FR, T(0,1)

Calibration: Automatic (1076.33 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.5077'N, 144°41.0257'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
W4	8.78	20	0	50	Weld	
S9	13.13	-	0.3	0	Support	
S10	13.23	-	0.15	0	Clamp	
R4	15.31	-	0	9	Mirror	False echo
W5	20.8	-	0	80	Weld	
S11	22.9	-	0.3	0	Support	
S12	23	-	0.15	0	Clamp	
A4	25.67	1	0	4	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.10"@ 2.5 mm. UT reading adjacent to pit is 9.27 mm. Remaining wall thickness is 6.77 mm (26.9% wall loss)
U2	28.99	-	~		End	
W6	32.98	-	0	50	Weld	



Ring location



Positive direction



Negative direction



Test ID: G4-214#2184 Pipe: 24" RFO (S7) Site: Outside Terminal Location: Weldeld -3.46 m Size: 24 inch (9.35mm)

Tested: 7 Jun 2014 12:43

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 10.6FR, T(0,1)

Calibration: Automatic (1163.32 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.5248'N, 144°41.0413'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 24" RFO-No.6 - Test Point No.: S7

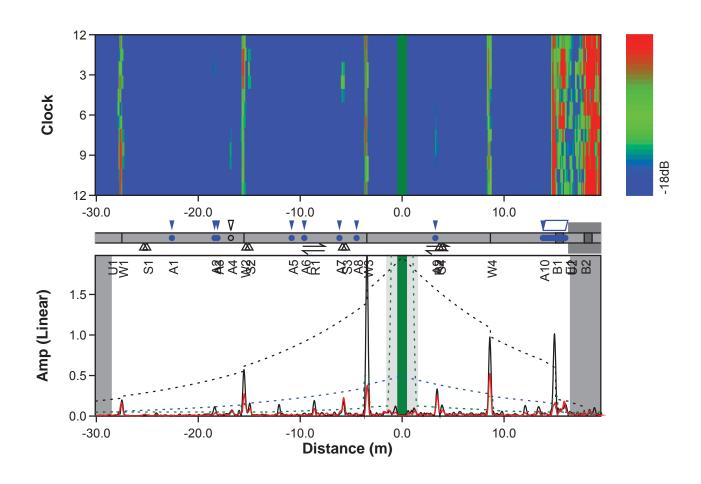
Positive direction with product flow.

Found external corrosion at several corrosion (refer class, note and

location as table below).

Location of signals measuring from center of ring. Thickness at ring position are (12 o'clock:9.25 mm), (3 o'clock:9.24 mm),

(6 o'clock:9.31 mm), (9 o'clock:9.28 mm)





Test ID: G4-214#2184
Pipe: 24" RFO (S7)
Site: Outside Terminal
Location: Weldeld -3.46 m

Size: 24 inch (9.35mm)

Tested: 7 Jun 2014 12:43

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 10.6FR, T(0,1)

Calibration: Automatic (1163.32 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.5248'N, 144°41.0413'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
U1	-28.54	-	~		End	
W1	-27.49	-	0	15	Weld	
S1	-25.06	-	0.3	19	Support	
A1	-22.59	1	0	0	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.10"@ 2.5 mm. UT reading adjacent to pit is 9.27 mm. Remaining wall thickness is 6.77 mm (26.9% wall loss)
A2	-18.4	6	0	60	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.08"@ 2.0 mm. UT reading adjacent to pit is 9.35 mm. Remaining wall thickness is 7.35 mm (21.4% wall loss)
А3	-18.11	1	0	13	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.10"@ 2.5 mm. UT reading adjacent to pit is 9.45 mm. Remaining wall thickness is 6.95 mm (26.5% wallloss)
A4	-16.8	3	0	14	Anomaly	UT confirm no significant finding.(minimum thicknesss is 9.15 mm)
W2	-15.51	-	0	50	Weld	
S2	-15.02	-	0.3	40	Support	
A5	-10.84	0	0	0	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.13"@ 3.3 mm. UT reading adjacent to pit is 9.25 mm. Remaining wall thickness is 5.93 mm (35.9% wall loss)
A6 24~_RFO_(S7)	-9.6 -Weldeld3.4	1 6_m-T3-#2	0 2184.wg4	70	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.08"@ 2.0 mm. UT reading adjacent to pit is 9.36 mm. Remaining wall thickness is 7.36 mm Pag (21.4% wallloss)



Test ID: G4-214#2184
Pipe: 24" RFO (S7)
Site: Outside Terminal
Location: Weldeld -3.46 m

Size: 24 inch (9.35mm)

Tested: 7 Jun 2014 12:43

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 10.6FR, T(0,1)

Calibration: Automatic (1163.32 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.5248'N, 144°41.0413'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
R1	-8.67	-	0	50	Mirror	
A7	-6.15	1	0	0	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.13"@ 3.3 mm. UT reading adjacent to pit is 9.35 mm. Remaining wall thickness is 6.05 mm (35.3% wallloss)
S3	-5.55	-	0.3	0	Support	
A8	-4.47	1	0	0	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.08"@ 2.0 mm. UT reading adjacent to pit is 9.41 mm. Remaining wall thickness is 7.41 mm (21.2% wall loss)
W3	-3.46	30	0	80	Weld	Datum of screening
A9	3.26	3	0	30	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.12"@ 3.0 mm. UT reading adjacent to pit is 9.42 mm. Remaining wall thickness is 6.42 mm (31.8% wall loss)
R2	3.46	-	0	25	Mirror	False echo
S4	3.66	-	0.3	9	Support	
W4	8.66	20	0	45	Weld	
A10	13.81	1	2.2	20	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.13"@ 3.3 mm. UT reading adjacent to pit is 9.21 mm. Remaining wall thickness is 5.91 mm (35.8% wall loss)
B1	15.05	-	0	80	45 deg Bend	
E1	16.34	-	~	40	Earth	



Test ID: G4-214#2184
Pipe: 24" RFO (S7)
Site: Outside Terminal
Location: Weldeld -3.46 m
Size: 24 inch (9.35mm)

Tested: 7 Jun 2014 12:43

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 10.6FR, T(0,1)

Calibration: Automatic (1163.32 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.5248'N, 144°41.0413'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes	
U2	16.52	-	~		End		
B2	17.86	-	0	0	45 deg Bend		



Ring location



Positive direction



Negative direction



Test ID: G4-214#2185
Pipe: 24" RFO (S8)
Site: Inside Terminal
Location: Flange +0.25 m
Size: 24 inch (9.525mm)

0.201 2 1 11.011 (0.02011111

Tested: 9 Jun 2014 08:10

Tested by: Khairul Anuar Husain [SGS]

Result: Minor Concern Ring: R2B24(767) Config: 12.8FR, T(0,1)

Calibration: Automatic (1400.05 mV)

Version: 3.103, Wavemaker G4-214

GPS: 13°27.6211'N, 144°41.1099'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 24" RFO-No.6 - Test Point No.: S8

Positive direction with product flow.

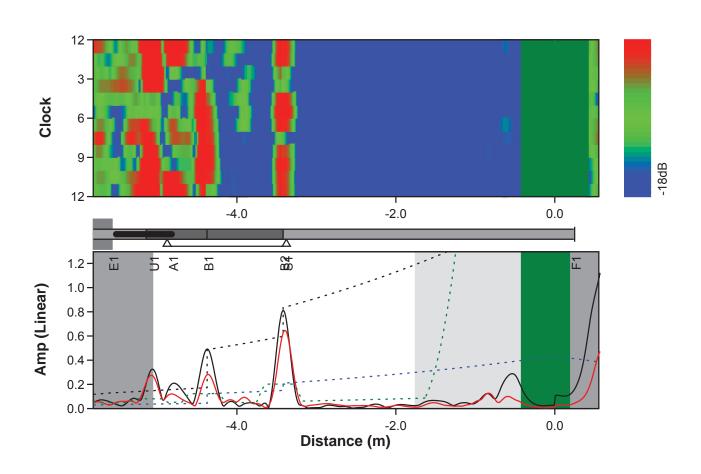
Found scattered external corrosion at soil to air interface closed to the pipe

support.

(refer class, note and location as table below). Location of signals measuring from center of ring.

Thickness at ring position are (12 o'clock:9.31 mm), (3 o'clock:9.41 mm),

(6 o'clock: 9.27 mm), (9 o'clock: 9.41 mm)





 Test ID:
 G4-214#2185
 Result:
 Minor Concern

 Pipe:
 24" RFO (S8)
 Ring:
 R2B24(767)

 Site:
 Inside Terminal
 Config:
 12.8FR, T(0,1)

 Location:
 Flange +0.25 m
 Calibration:
 Automatic (1400.05 mV)

 Size:
 24 inch (9.525mm)
 Version:
 3.103, Wavemaker G4-214

 GPS:
 13°27.6211'N, 144°41.1099'E

Tested: 9 Jun 2014 08:10 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

	Feature	Location	ECL	Length	Extent	Class	Notes
	E1	-5.57	-	~	18	Earth	Underground
Г	U1	-5.06	-	~		End	
	A1	-4.82	30	0.7	40	Minor	Visually confirm scattered corrosion with maximum pit depth is 0.08" (2.0 mm) - UT adjacent to corrosion 9.34 mm. Remaining wall thickness is 7.34mm. (21.4% wall loss)
	B1	-4.37	-	0.69	45	45 deg Bend	
	S1	-3.37	-	1.5	20	Support	
	B2	-3.41	-	0	20	45 deg Bend	
Г	F1	0.25	-	0	70	Flange	Datum of screening







General view of positive direction



Negative direction



Scattered corrosion with maximum pit depth is 0.08" @ 2.0 mm



Test ID: G4-214#2186 Pipe: 24" RFO (S9) Site: Inside Terminal Location: Weld -1.80 m Size: 24 inch (9.525mm)

Tested: 9 Jun 2014 08:53

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 11.4FR, T(0,1)

Calibration: Automatic (1708.13 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.6181'N, 144°41.1158'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 24" RFO-No.6 - Test Point No.: S9

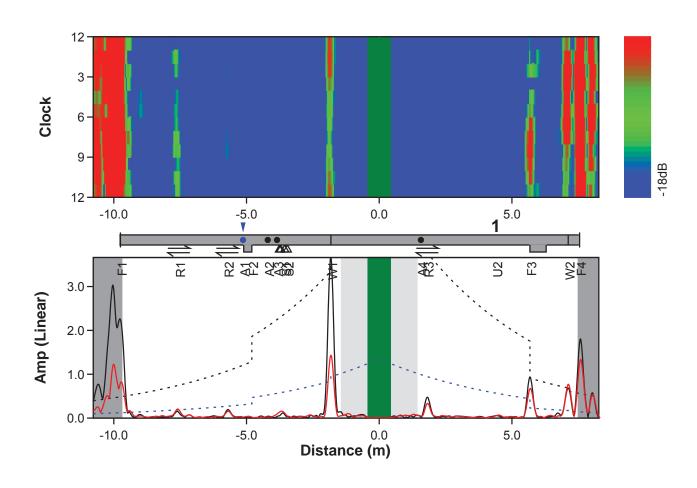
Positive direction with product flow.

Found external localize corrosion at several location (refer class, note and

location as table below).

Location of signals measuring from center of ring.
Thickness at ring position are (12 o'clock:9.51 mm), (3 o'clock:9.49 mm),

(6 o'clock: 9.48 mm), (9 o'clock: 9.40 mm)





Test ID: G4-214#2186 Pipe: 24" RFO (S9) Site: Inside Terminal Location: Weld -1.80 m

Size: 24 inch (9.525mm)

Tested: 9 Jun 2014 08:53

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 11.4FR, T(0,1)

Calibration: Automatic (1708.13 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.6181'N, 144°41.1158'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

Feature	Location	ECL	Length	Extent	Class	Notes
F1	-9.75	-	0	60	Flange	
R1	-7.54	-	0	0	Mirror	False echo
R2	-5.71	-	0	19	Mirror	False echo
A1	-5.13	1	0	14	Medium	Visually confirm localized external corrosion at 6H00 with max. depth is 0.17" @ 4.3 mm. UT reading adjacent to pit is 9.42 mm. Remaining wall thickness is 5.12 mm (45.6% wall loss)
F2	-4.8	-	0	0	Branch	branch 14" to 24"
A2	-4.2	0	0	40	Minor	Visually confirm localized external corrosion at 6H00 with max. depth is 0.05" @ 1.27 mm. UT reading adjacent to pit is 9.59 mm. Remaining wall thickness is 8.32 mm (13.2% wall loss)
A3	-3.85	1	0	0	Minor	Visually confirm localized external corrosion at 6H00 with max. depth is 0.07" @ 1.8 mm. UT reading adjacent to pit is 9.59 mm. Remaining wall thickness is 7.79 mm (18.8% wall loss)
S1	-3.56	-	0.15	0	Clamp	
S2	-3.46	-	0.3	0	Support	
W1	-1.82	20	0	60	Weld	
A4	1.57	0	0	30	Minor	
R3	1.81	-	0	30	Mirror	
U2	4.4	-	0	0	User1	insert patch plate (0.12x0.12 m)
F3	5.67	-	0	30	Υ	
W2	7.12	-	0	0	Weld	
F4	7.54	-	0	25	Flange	*End cap





Ring location

Positive direction



Negative direction



Localized external corrosion at 6H00. Max. pit depth: 0.17" @ 4.3 mm



Test ID: G4-214#2187 Pipe: 24" RFO (S10) Site: Inside Terminal Location: Weld -2.93 m Size: 24 inch (9.525mm)

Tested: 9 Jun 2014 09:50

Tested by: Khairul Anuar Husain [SGS]

Result: Minor Concern Ring: R2B24(767) Config: 10.6FR, T(0,1)

Calibration: Automatic (1122.78 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.6228'N, 144°41.1227'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 24" RFO-No.6 - Test Point No.: S10

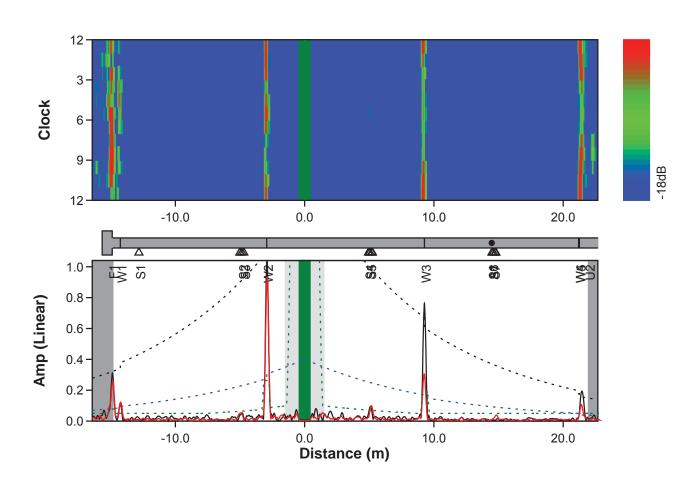
Positive direction with product flow.

Found external localize corrosion close to the pipe support (refer class,

note and location as table below).

Location of signals measuring from center of ring.

Thickness at ring position are (12 o'clock:9.58 mm), (3 o'clock:9.57 mm), (6 o'clock:9.49 mm), (9 o'clock: 9.25 mm)





Test ID: G4-214#2187
Pipe: 24" RFO (S10)
Site: Inside Terminal
Location: Weld -2.93 m

Size: 24 inch (9.525mm)

Tested: 9 Jun 2014 09:50

Tested by: Khairul Anuar Husain [SGS]

Result: Minor Concern Ring: R2B24(767) Config: 10.6FR, T(0,1)

Calibration: Automatic (1122.78 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.6228'N, 144°41.1227'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

Contura	Location	FCI	Longth	Cytont	Class	Notos
Feature	Location	ECL	Length	Extent	Class	Notes
F1	-14.88	-	0	16	Т	
W1	-14.25	-	0	0	Weld	
S1	-12.82	-	0	60	Support	
S2	-4.84	-	0.15	0	Clamp	
S3	-4.71	-	0.3	40	Support	
W2	-2.93	20	0	12	Weld	Datum of screening
S4	4.94	-	0.3	45	Support	
S5	5.04	-	0.15	4	Clamp	
W3	9.26	25	0	60	Weld	
A1	14.47	0	0	0	Minor	Visually confirm localized external corrosion at 6H00 with max. depth is 0.07" @ 1.8 mm. UT reading adjacent to pit is 9.45 mm. Remaining wall thickness is 7.65 mm (19.0% wall loss)
S6	14.49	-	0.3	0	Support	
S7	14.6	-	0.15	0	Clamp	
W4	21.19	-	0	20	Weld	
W5	21.25	-	0	35	Weld	
U2	21.95	-	~		End	





Ring location

Positive direction



Negative direction



External corrosion near to pipe support



Test ID: G4-214#2188 Pipe: 24" RFO (S11) Site: Inside Terminal Location: Weld -6.07 m Size: 24 inch (9.525mm)

Tested: 9 Jun 2014 12:27

Tested by: Khairul Anuar Husain [SGS]

Result: Major Concern Ring: R2B24(767) Config: 11.6FR, T(0,1)

Calibration: Automatic (1516.9 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.6417'N, 144°41.1418'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 24" RFO-No.6 - Test Point No.: S11

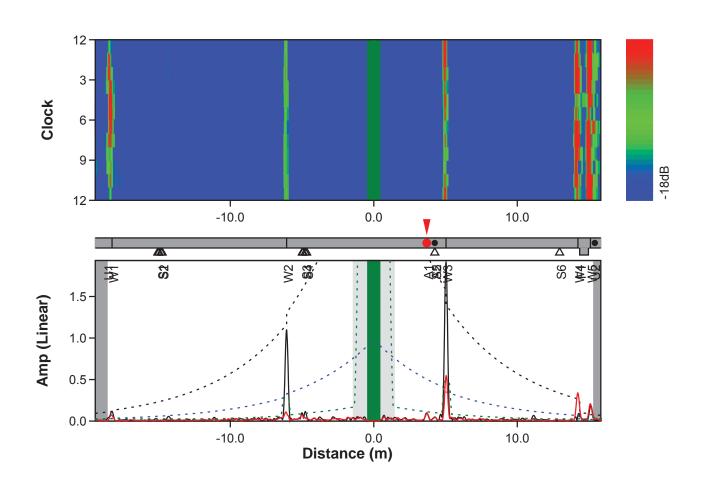
Positive direction with product flow.

Found external localize corrosion at several location (refer class, note and

location as table below).

Location of signals measuring from center of ring.
Thickness at ring position are (12 o'clock:9.23 mm), (3 o'clock:9.21 mm),

(6 o'clock: 9.60 mm), (9 o'clock: 9.60 mm)





Test ID: G4-214#2188
Pipe: 24" RFO (S11)
Site: Inside Terminal
Location: Weld -6.07 m

Size: 24 inch (9.525mm)

Tested: 9 Jun 2014 12:27

Tested by: Khairul Anuar Husain [SGS]

Result: Major Concern Ring: R2B24(767) Config: 11.6FR, T(0,1)

Calibration: Automatic (1516.9 mV)

Version: 3.103, Wavemaker G4-214

GPS: 13°27.6417'N, 144°41.1418'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

Feature	Location	ECL	Length	Extent	Class	Notes
U1	-18.58	-	~		End	
W1	-18.24	-	0	40	Weld	
S1	-14.82	-	0.15	0	Clamp	
S2	-14.75	-	0.3	20	Support	
W2	-6.07	19	0	90	Weld	Datum of screening
S3	-4.78	-	0.15	60	Clamp	
S4	-4.68	-	0.3	70	Support	
A1	3.69	1	0	6	Severe	Visually confirm localized external corrosion at 6H00 with max. depth is 0.20" @ 5.1 mm. UT reading adjacent to pit is 9.60 mm. Remaining wall thickness is 4.5 mm (53.1% wall loss)
S5	4.25	-	0	16	Support	
A2	4.25	1	0	9	Minor	External corrosion under pipe support
W3	5.03	25	0	70	Weld	
S6	12.94	-	0	25	Support	
W4	14.22	-	0	0	Weld	
F1	14.35	-	0	0	Υ	
W5	15.1	-	0	0	Weld	
U2	15.33	-	~		End	





Ring location Positive direction



Negative direction



Isolated external corrosionn at 6H00 near the pipe support



Test ID: G4-214#2189 Result: OK

Pipe: 24" RFO (S12) Ring: R2B24(767) Site: Inside Terminal Config: 14.6FR, T(0,1)

Location: Flange +0.25 m Calibration: Automatic (1361.37 mV) Size: 24 inch (9.525mm) Version: 3.103, Wavemaker G4-214 GPS: 13°27.6380'N, 144°41.1523'E

Tested: 9 Jun 2014 13:15 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=33%

General Notes: 24" RFO-No.6 - Test Point No.: S12

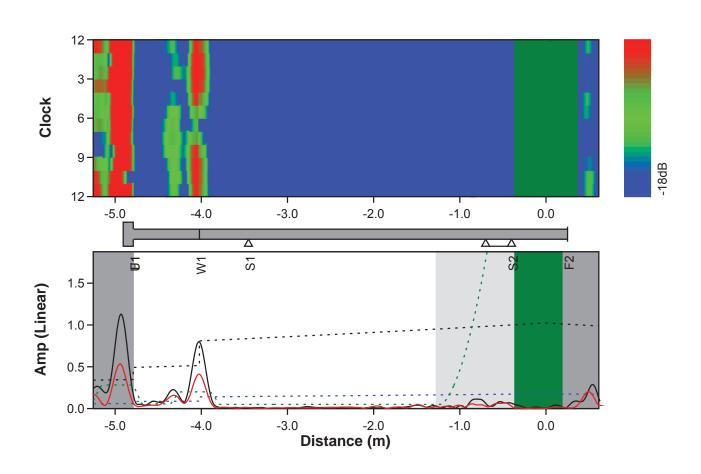
Positive direction with product flow.

No corrosion above the reporting level observed in the tested section of the pipe and found satisfactory.

(refer class, note and location as table below).

Location of signals measuring from center of ring.
Thickness at ring position are (12 o'clock:9.62 mm), (3 o'clock:9.34 mm),

(6 o'clock: 9.61 mm), (9 o'clock: 9.46 mm)





Test ID: G4-214#2189 Result: OK

 Pipe:
 24" RFO (S12)
 Ring:
 R2B24(767)

 Site:
 Inside Terminal
 Config:
 14.6FR, T(0,1)

 Location:
 Flange +0.25 m
 Calibration:
 Automatic (1361.37 mV)

 Size:
 24 inch (9.525mm)
 Version:
 3.103, Wavemaker G4-214

 GPS:
 13°27.6380'N, 144°41.1523'E

Tested: 9 Jun 2014 13:15 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=33%

Feature	Location	ECL	Length	Extent	Class	Notes
F1	-4.79	-	0	60	Т	
U1	-4.79	-	~		End	
W1	-4.02	-	0	50	Weld	
S1	-3.45	-	0	0	Support	
S2	-0.4	-	0.3	6	Support	
F2	0.25	-	0	80	Flange	Datum of screening



Ring location



General view of positive direction - to tank 1934



Negative direction



Test ID: G4-214#2190 Pipe: 24" RFO (S13) Site: Inside Terminal Location: Weld -3.63 m Size: 24 inch (9.525mm)

Tested: 10 Jun 2014 07:22

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 13.0FR, T(0,1)

Calibration: Automatic (1595.89 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.6394'N, 144°41.1567'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=30%

General Notes: 24" RFO-No.6 - Test Point No.: S13

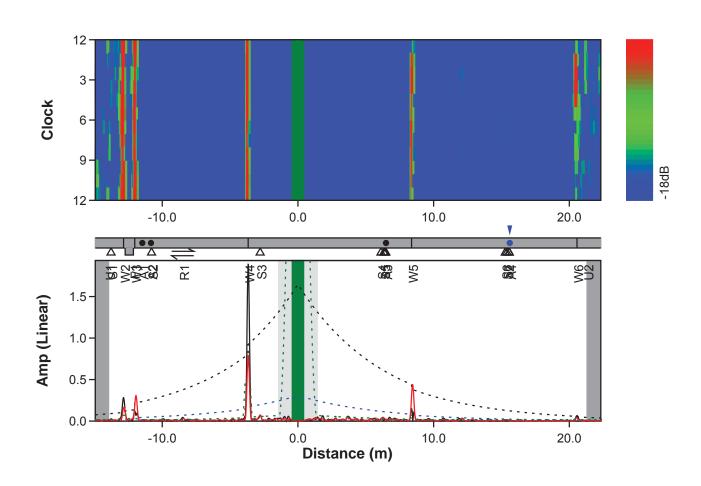
Positive direction with product flow.

Found external localize corrosion at several location (refer class, note and

location as table below).

Location of signals measuring from center of ring. Thickness at ring position are (12 o'clock:9.57 mm), (3 o'clock:9.60 mm),

(6 o'clock: 9.07 mm), (9 o'clock: 9.60 mm)





Test ID: G4-214#2190
Pipe: 24" RFO (S13)
Site: Inside Terminal
Location: Weld -3.63 m

Size: 24 inch (9.525mm)

Tested: 10 Jun 2014 07:22

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 13.0FR, T(0,1)

Calibration: Automatic (1595.89 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.6394'N, 144°41.1567'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=30%

Feature	Location	ECL	Length	Extent	Class	Notes
U1	-13.95	-	~		End	
S1	-13.77	-	0	60	Support	
W2	-12.85	60	0	40	Weld	
F1	-12.12	-	0	8	Υ	
W3	-12.02	18	0	0	Weld	
A1	-11.47	2	0	20	Minor	Visually confirm localized external corrosion at 6H00 with max. depth is 0.08" @ 2.0 mm. UT reading adjacent to pit is 9.52 mm. Remaining wall thickness is 7.52 mm. (21.0% wall loss)
A2	-10.83	2	0	0	Minor	Visually confirm external corrosion under pipe support
S2	-10.79	-	0	0	Support	
R1	-8.48	-	0	30	False Echo	Mirror signal
W4	-3.66	60	0	60	Weld	Datum of screening
S3	-2.78	-	0	0	Support	
S4	6.12	-	0.3	8	Support	
S5	6.33	-	0.15	0	Clamp	
A3	6.49	1	0	0	Minor	Visually confirm corrosion near the pipe support at 6H00 with max. pit depth is 0.07"@ 1.8 mm. UT reading adjacent to pit is 9.54 mm. Remaining wall thickness is 7.74 mm. (18.8% wall loss)
W5	8.37	-	0	0	Weld	Datum of screening
S6	15.28	-	0.3	0	Support	
S7	15.4	-	0.15	5	Clamp	
A4	15.61	2	0	0	Medium	Visually confirm corrosion near the pipe support at 6H00 with max. pit depth is 0.11"@ 2.8 mm. UT reading adjacent to pit is 9.58 mm. Remaining wall thickness is 6.78 mm. (29.2% wall loss)



Test ID: G4-214#2190
Pipe: 24" RFO (S13)
Site: Inside Terminal
Location: Weld -3.63 m

Size: 24 inch (9.525mm)

Tested: 10 Jun 2014 07:22

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 13.0FR, T(0,1)

Calibration: Automatic (1595.89 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.6394'N, 144°41.1567'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=30%

Feature	Location	ECL	Length	Extent	Class	Notes	
W6	20.56	-	0	40	Weld		
U2	21.3	-	~		End		



Ring location



Positive direction



Negative direction



Test ID: G4-214#2192 Pipe: 24" RFO (S14) Site: Inside Terminal Location: Weld -1.85m Size: 24 inch

Tested: 10 Jun 2014 08:39

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 13.2FR, T(0,1)

Calibration: Automatic (2308.22 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.6482'N, 144°41.1692'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=31%

General Notes: 24" RFO-No.6 - Test Point No.: S14

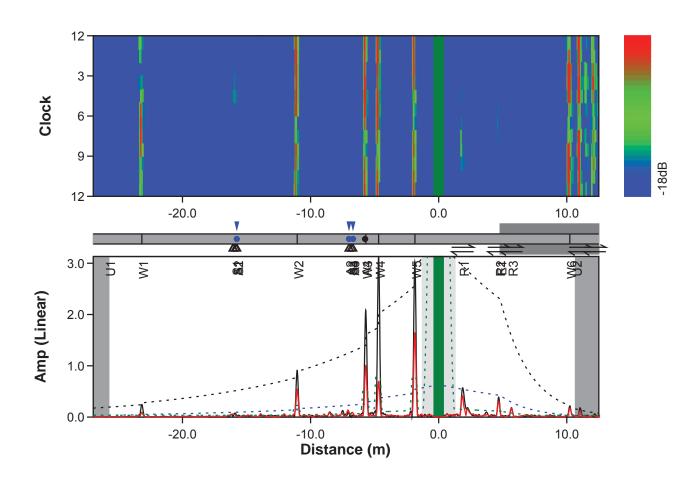
Positive direction with product flow.

Found external localize corrosion at several location (refer class, note and

location as table below).

Location of signals measuring from center of ring. Thickness at ring position are (12 o'clock:9.59 mm), (3 o'clock:9.25 mm),

(6 o'clock: 9.57 mm), (9 o'clock: 9.29 mm)



Page 67 G4-214#2192.wg4



Test ID: G4-214#2192
Pipe: 24" RFO (S14)
Site: Inside Terminal
Location: Weld -1.85m

Size: 24 inch

Tested: 10 Jun 2014 08:39

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 13.2FR, T(0,1)

Calibration: Automatic (2308.22 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.6482'N, 144°41.1692'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=31%

Feature	Location	ECL	Length	Extent	Class	Notes
U1	-25.75	-	~		End	
W1	-23.17	-	0	60	Weld	
S1	-15.86	-	0.15	40	Clamp	
A1	-15.76	4	0	45	Medium	Visually confirm corrosion near the pipe support at 6H00 with max. pit depth is 0.11"@ 2.8 mm. UT reading adjacent to pit is 9.58 mm. Remaining wall thickness is 6.78 mm. (29.2% wall loss)
S2	-15.76	-	0.3	45	Support	
W2	-11.04	30	0	40	Weld	
A2	-7	2	0	0	Medium	Visually confirm corrosion near the pipe support at 4H00 and 6H00 with max. pit depth is 0.10"@ 2.5 mm. UT reading adjacent to pit is 9.43 mm. Remaining wall thickness is 6.93 mm. (26.5% wall loss)
S3	-6.82	-	0.15	0	Clamp	
S4	-6.7	-	0.3	0	Support	
А3	-6.69	1	0	0	Medium	Visually confirm corrosion near the pipe support at 7H00 with max. pit depth is 0.10"@ 2.5 mm. UT reading adjacent to pit is 9.30 mm. Remaining wall thickness is 6.80 mm (26.9% wall loss)
A4	-5.74	45	0	50	Minor	Visually confirm corrosion near the weld joint at 5H00 with max. pit depth is 0.06"@ 1.5 mm. UT reading adjacent to pit is 9.41 mm. Remaining wall thickness is 7.91 mm (15.9% wall loss)

G4-214#2192.wg4



Test ID: G4-214#2192
Pipe: 24" RFO (S14)
Site: Inside Terminal
Location: Weld -1.85m

Size: 24 inch

Tested: 10 Jun 2014 08:39

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 13.2FR, T(0,1)

Calibration: Automatic (2308.22 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.6482'N, 144°41.1692'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=31%

Feature	Location	ECL	Length	Extent	Class	Notes
W3	-5.68	40	0	50	Weld	
W4	-4.68	45	0	80	Weld	
W5	-1.85	-	0	45	Weld	Datum of screening
R1	1.87	-	0	25	False Echo	Mirror signal
R2	4.68	-	0	20	False Echo	Mirror signal
E1	4.8	-	~	20	Earth	Pipe crossing bundwall
R3	5.67	-	0	5	False Echo	Mirror signal
W6	10.23	-	0	19	Weld	
U2	10.67	-	~		End	

G4-214#2192.wg4



Ring location



Positive direction



Negative direction



Corrosion closed to the pipe support



closed view of the corrosion



Test ID: G4-214#2194 Pipe: 24" RFO (S15) Site: Inside Terminal Location: Weld +2.07m Size: 24 inch (9.525mm)

Tested: 10 Jun 2014 11:43

Tested by: Khairul Anuar Husain [SGS]

Version: 3.103, Wavemaker G4-214 GPS: 13°27.6513'N, 144°41.1900'E

Client: Vital Energy

Calibration: Automatic (1275.18 mV)

Result: Medium Concern

Ring: R2B24(767)

Config: 12.2FR, T(0,1)

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=29%

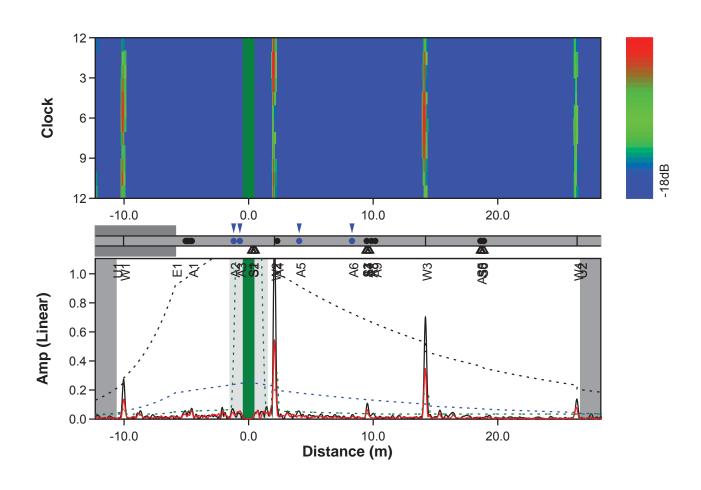
General Notes: 24" RFO-No.6 - Test Point No.: S15

Positive direction with product flow.

Found external localize corrosion at several location (refer class, note and

location as table below).

Location of signals measuring from center of ring.
Thickness at ring position are (12 o'clock:9.71 mm), (3 o'clock:9.64 mm), (6 o'clock:9.69 mm), (9 o'clock: 9.70 mm)





Test ID: G4-214#2194
Pipe: 24" RFO (S15)
Site: Inside Terminal
Location: Weld +2.07m

Size: 24 inch (9.525mm)

Tested: 10 Jun 2014 11:43

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 12.2FR, T(0,1)

Calibration: Automatic (1275.18 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.6513'N, 144°41.1900'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=29%

Feature	Location	ECL	Length	Extent	Class	Notes
U1	-10.63	-	~		End	
W1	-10.03	30	0	50	Weld	
E1	-5.87	-	~	9	Earth	Bundwall crossing
A1	-4.55	2	0.5	19	Minor	Visually confirm general external corrosion under the wrapping section
A2	-1.2	2	0	40	Medium	Visually confirm isolated corrosion at 6H00 with max. pit depth is 0.12"@ 3.0 mm. UT reading adjacent to pit is 9.48 mm. Remaining wall thickness is 6.48 mm (31.6% wall loss)
A3	-0.7	1	0	0	Medium	Visually confirm isolated corrosion at 6H00 with max. pit depth is 0.12"@ 3.0 mm. UT reading adjacent to pit is 9.45 mm. Remaining wall thickness is 6.45 mm (31.7% wall loss)
S1	0.24	-	0.3	4	Support	
S2	0.3	-	0.15	0	Clamp	
W2	2.07	-	0	60	Weld	Datum of screening
A4	2.29	8	0	60	Minor	Visually confirm localized corrosion at 6H00 with max. pit depth is 0.05"@ 1.3 mm. UT reading adjacent to pit is 9.53 mm. Remaining wall thickness is 8.23 mm (13.6% wall loss)
A5	4.05	2	0	50	Medium	Visually confirm localized corrosion at 6H00 with max. pit depth is 0.12"@ 3.0 mm. UT reading adjacent to pit is 9.68 mm. Remaining wall thickness is 6.68 mm (31.0 % wall loss)
A6	8.3	1	0	40	Medium	Visually confirm corrosion at 6H00 with max. pit depth is 0.12"@ 3.0 mm. UT reading adjacent to pit is 9.48 mm. Remaining wall thickness is 6.48 mm (31.6% wall loss)



Test ID: G4-214#2194
Pipe: 24" RFO (S15)
Site: Inside Terminal
Location: Weld +2.07m
Size: 24 inch (9.525mm)

e._e. _e.. (e.e_e.....)

Tested: 10 Jun 2014 11:43

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B24(767) Config: 12.2FR, T(0,1)

Calibration: Automatic (1275.18 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.6513'N, 144°41.1900'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=29%

Feature	Location	ECL	Length	Extent	Class	Notes
S3	9.42	-	0.3	30	Support	
A7	9.48	5	0	40	Minor	Visually confirm corrosion at 9H00 (contact point support to pipe) with max. pit depth is 0.07"@ 1.8 mm. UT reading adjacent to pit is 9.57 mm. Remaining wall thickness is 7.77 mm (18.8% wall loss)
S4	9.5	-	0.15	40	Clamp	
A8	9.85	2	0	60	Minor	Visually confirm corrosion at 6H00 with max. pit depth is 0.06"@ 1.5 mm. UT reading adjacent to pit is 9.45 mm. Remaining wall thickness is 7.95mm (15.9% wall loss)
A9	10.17	1	0	60	Minor	Visually confirm localize corrosion 6H00 with max. pit depth is 0.06"@ 1.5 mm. UT reading adjacent to pit is 9.45 mm. Remaining wall thickness is 7.95 mm (15.9% wall loss)
W3	14.2	35	0	50	Weld	
S5	18.6	-	0.3	0	Support	
A10	18.6	1	0.3	0	Minor	Visually confirm general corrosion under pipe support
S6	18.7	-	0.15	0	Clamp	
W4	26.36	-	0	40	Weld	
U2	26.65	-	~		End	





Ring location

Positive direction



Negative direction



Corrosion at soil to air interface on wrapping section



Test ID: G4-214#2195 Pipe: 24" RFO (S16) Site: Inside Terminal Location: Weld +3.73m

Size: 24 inch (9.55mm)

Tested: 11 Jun 2014 07:42

Tested by: Khairul Anuar Husain [SGS]

Result: Minor Concern Ring: R2B24(767) Config: 11.2FR, T(0,1)

Calibration: Automatic (1720.33 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.6690'N, 144°41.2011'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=27%

General Notes: 24" RFO no. 6 - Test Point No.: S16

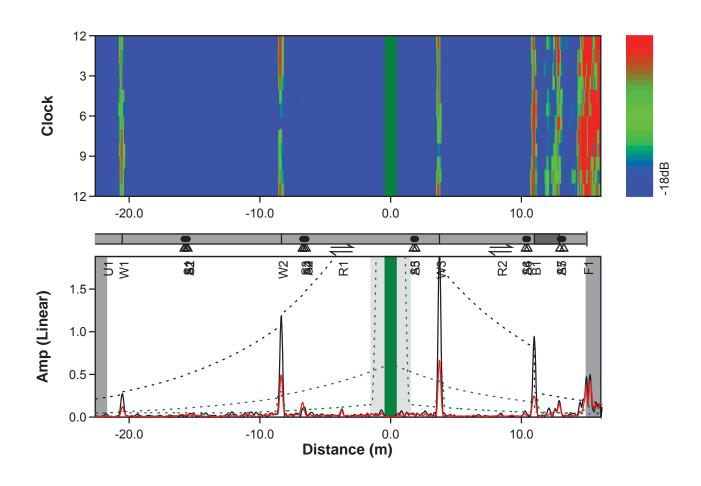
Positive direction with product flow.

Found general external corrosion under pipe support (refer class, note and

location as table below).

Location of signals measuring from center of ring.
Thickness at ring position are (12 o'clock:9.71 mm), (3 o'clock:9.69 mm),

(6 o'clock: 9.38 mm), (9 o'clock: 9.51 mm)





Test ID: G4-214#2195
Pipe: 24" RFO (S16)
Site: Inside Terminal
Location: Weld +3.73m
Size: 24 inch (9.55mm)

Tested: 11 Jun 2014 07:42

Tested by: Khairul Anuar Husain [SGS]

Result: Minor Concern Ring: R2B24(767) Config: 11.2FR, T(0,1)

Calibration: Automatic (1720.33 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.6690'N, 144°41.2011'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=27%

Feature	Location	ECL	Length	Extent	Class	Notes
U1	-21.72	-	~		End	
W1	-20.52	-	0	60	Weld	
S1	-15.6	-	0.15	0	Clamp	
A1	-15.52	2	0.3	6	Minor	Visually confirm general external corrosion under pipe support
S2	-15.5	-	0.3	25	Support	
W2	-8.34	25	0	60	Weld	
S3	-6.6	-	0.15	0	Clamp	
S4	-6.45	-	0.3	60	Support	
A2	-6.45	2	0.3	60	Minor	Visually confirm general external corrosion under pipe support
R1	-3.74	-	0	12	False Echo	Mirror signal
S5	1.73	-	0.2	25	Support	
А3	1.73	1	0.2	25	Minor	Visually confirm general external corrosion under pipe support
W3	3.73	-	0	70	Weld	Datum of screening
R2	8.41	-	0	40	False Echo	Mirror signal
S6	10.3	-	0.2	50	Support	
A4	10.3	2	0.2	50	Minor	Visually confirm general external corrosion under pipe support
B1	10.99	-	0	70	1D Bend	
S7	12.94	-	0.3	20	Support	
A5	12.94	20	0.25	20	Minor	Visually confirm general external corrosion under pipe support
F1	15.01	-	0	25	Flange	





Ring location

Positive direction



Negative direction



Corrosion under pipe support



Test ID: G4-214#2196 Pipe: 24" RFO (S17) Site: Inside Terminal Location: Weld +0.14m Size: 24 inch (9.525mm)

Tested: 11 Jun 2014 11:22

Tested by: Khairul Anuar Husain [SGS]

Result: Minor Concern Ring: R2B24(767) Config: 14.8FR, T(0,1)

Calibration: Automatic (1795.87 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.6733'N, 144°41.2040'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=9%, Weld=33%

General Notes: 24" RFO-No.6 - Test Point No.: S17

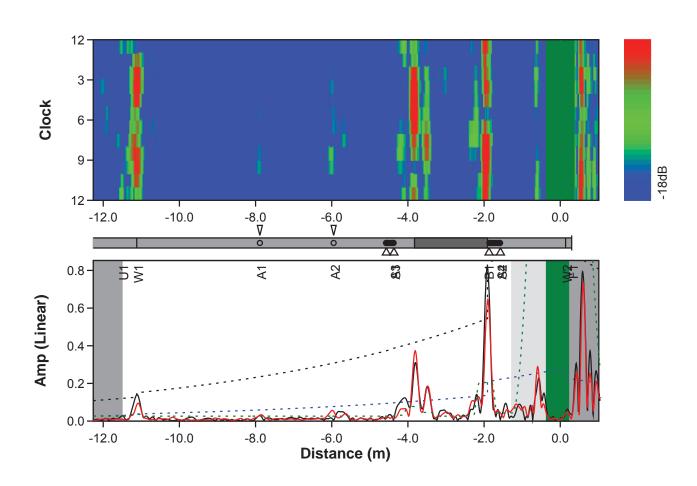
Positive direction with product flow.

Found general external corrosion under pipe support (refer class, note and

location as table below).

Location of signals measuring from center of ring.
Thickness at ring position are (12 o'clock:9.65 mm), (3 o'clock:9.62 mm),

(6 o'clock: 9.52 mm), (9 o'clock: 9.32 mm)





 Test ID:
 G4-214#2196
 Result:
 Minor Concern

 Pipe:
 24" RFO (S17)
 Ring:
 R2B24(767)

 Site:
 Inside Terminal
 Config:
 14.8FR, T(0,1)

 Location:
 Weld +0.14m
 Calibration:
 Automatic (1795.87 mV)

 Size:
 24 inch (9.525mm)
 Version:
 3.103, Wavemaker G4-214

 GPS:
 13°27.6733'N, 144°41.2040'E

Tested: 11 Jun 2014 11:22 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=9%, Weld=33%

Feature	Location	ECL	Length	Extent	Class	Notes
U1	-11.5	-	~		End	
W1	-11.11	-	0	30	Weld	
A1	-7.88	4	0	0	Anomaly	UT confirm no significant finding. Minimum remaining wall thickness is 9.41 mm.
A2	-5.95	3	0	0	Anomaly	UT confirm no significant finding. Minimum remaining wall thickness is 9.35 mm.
A3	-4.37	5	0.2	70	Minor	Visually confirm general external corrosion under pipe support
S1	-4.36	-	0.2	70	Support	
B1	-1.91	-	0	20	1D Bend	
A4	-1.58	2	0.28	8	Minor	Visually confirm general external corrosion under pipe support
S2	-1.57	-	0.3	8	Support	
W2	0.14	-	0	25	Weld	Datum of screening
F1	0.3	-	0	25	Flange	







General view of external corrosion



Negative direction



corrosion under pipe support

3.2 14", 12" AND 16" RESIDUAL FUEL OIL (RFO)



Test ID: G4-214#2198 Pipe: 14" RFO (S1) Site: Inside Terminal Location: Flange +0.14m Size: 14 inch (11.125mm)

Tested: 12 Jun 2014 07:28

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B14(1525) Config: 6.8FR, T(0,1)

Calibration: Automatic (1647.58 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.6096'N, 144°41.0891'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 14" RFO-No.6 (bypass line) - Test Point No.: S1

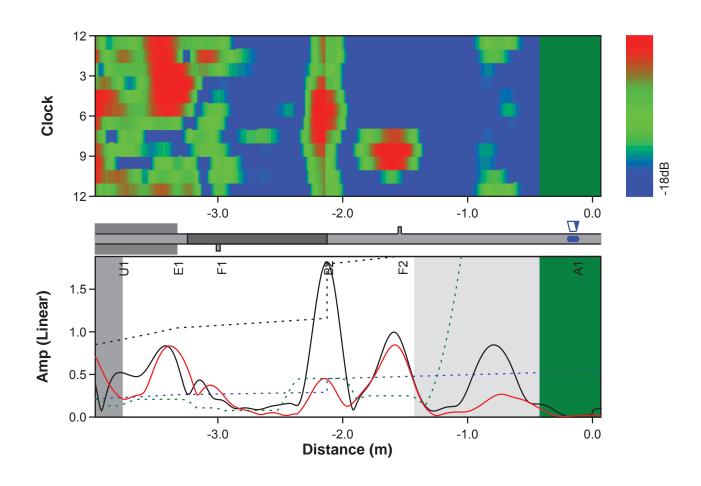
Positive direction with product flow.

Found external localize corrosion at 6H00 (refer class, note and location

as table below).

Location of signals measuring from center of ring.

Thickness at ring position are (12 o'clock:11.09 mm), (3 o'clock:11.85 mm), (6 o'clock:10.58 mm), (9 o'clock:11.32 mm)



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Test ID: G4-214#2198
Pipe: 14" RFO (S1)
Site: Inside Terminal
Location: Flange +0.14m

Size: 14 inch (11.125mm)

Tested: 12 Jun 2014 07:28

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B14(1525) Config: 6.8FR, T(0,1)

Calibration: Automatic (1647.58 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.6096'N, 144°41.0891'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

Feature	Location	ECL	Length	Extent	Class	Notes
U1	-3.76	-	~		End	
E1	-3.32	-	~	0	Earth	Underground
F1	-2.98	-	0	0	Drain	
B2	-2.12	-	0	80	1D Bend	
F2	-1.53	-	0	15	Vent	
A1	-0.13	0	0.05	9	Medium	Visually confirm localized external corrosion at 6H00 with max. pit depth is 0.10"@ 2.5 mm. UT reading adjacent to pit is 10.58 mm. Remaining wall thickness is 8.03 mm (23.6% wall loss)
F3	0.23	-	0	80	Flange	Datum of screening

G4-214#2198.wg4





Ring location

General view of pipeline



Negative direction



General view of pipeline



Test ID: G4-214#2199 Result: Major Concern Pipe: 14" RFO (S2) Ring: R2B14(1525) Site: Inside Terminal Config: 9.0FR, T(0,1)

Location: Flange +0.23m Calibration: Automatic (1446.68 mV) Size: 14 inch Version: 3.103, Wavemaker G4-214 GPS: 13°27.6052'N, 144°41.0914'E

Client: Vital Energy Tested: 12 Jun 2014 08:28

Procedure: WI-TM-065/Ver.00/27.04.2011 Tested by: Khairul Anuar Husain [SGS]

DACs: Call=6%, Weld=23%

General Notes: 14" RFO-No.6 (bypass line)- Test Point No.: S2

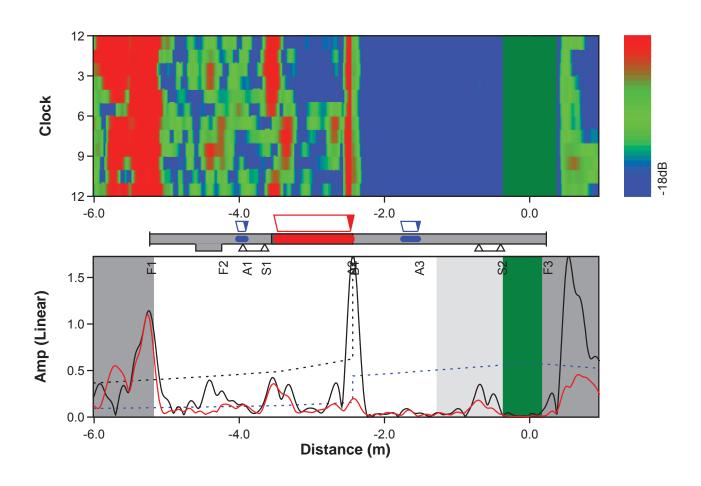
Positive direction with product flow.

Found external localize corrosion at several location (refer class, note and

location as table below).

Location of signals measuring from center of ring.
Thickness at ring position are (12 o'clock:11.28 mm), (3 o'clock11.39 mm),

(6 o'clock: 11.40 mm), (9 o'clock: 11.23 mm)



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 Test ID:
 G4-214#2199
 Result:
 Major Concern

 Pipe:
 14" RFO (S2)
 Ring:
 R2B14(1525)

 Site:
 Inside Terminal
 Config:
 9.0FR, T(0,1)

 Location:
 Flange +0.23m
 Calibration:
 Automatic (1446.68 mV)

 Size:
 14 inch
 Version:
 3.103, Wavemaker G4-214

 GPS:
 13°27.6052'N, 144°41.0914'E

Tested: 12 Jun 2014 08:28 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

Feature	Location	ECL	Length	Extent	Class	Notes
F1	-5.23	-	0	4	Flange	110100
F2	-4.24	-	0	50	Υ	
A1	-3.91	7	0.1	6	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.13"@ 3.3 mm. UT reading adjacent to pit is 11.58 mm. Remaining wall thickness is 8.28 mm (28.5% wall loss)
S1	-3.65	-	0.3	19	Support	
A2	-2.47	60	1	90	Severe	Visually confirm external corrosion at the bend (6H00 position) with max. pit depth is 0.27"@ 6.8 mm. UT reading adjacent to pit is 10.76 mm. Remaining wall thickness is 3.84 mm (63.2% wall loss)
B1	-2.43	-	0	90	1D Bend	
A3	-1.54	1	0.2	5	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.13"@ 3.3 mm. UT reading adjacent to pit is 11.58 mm. Remaining wall thickness is 8.28 mm (28.5% wall loss)
S2	-0.4	-	0.3	70	Support	
F3	0.23	-	0	80	Flange	Datum of screening

G4-214#2199.wg4



Ring location



General view of pipeline



Negative direction



Severe level corrosion at 6H00



View of external corrosion with max. depth is 0.27" @ 6.8 mm $\,$



Test ID: G4-214#2205 Result: OK

Pipe: 12" RFO (S3A) Ring: R2B12(1507) Site: Inside Terminal Config: 7.6FR, T(0,1) Calibration: Automatic (1024.73 mV)

Location: Flange -0.18m Size: 12 inch

Tested: 13 Jun 2014 07:44

Client: Vital Energy Tested by: Khairul Anuar Husain [SGS]

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

Version: 3.103, Wavemaker G4-214 GPS: 13°27.6069'N, 144°41.0924'E

General Notes: 12" RFO-No.6 (bypass line) - Test Point No.: S3A

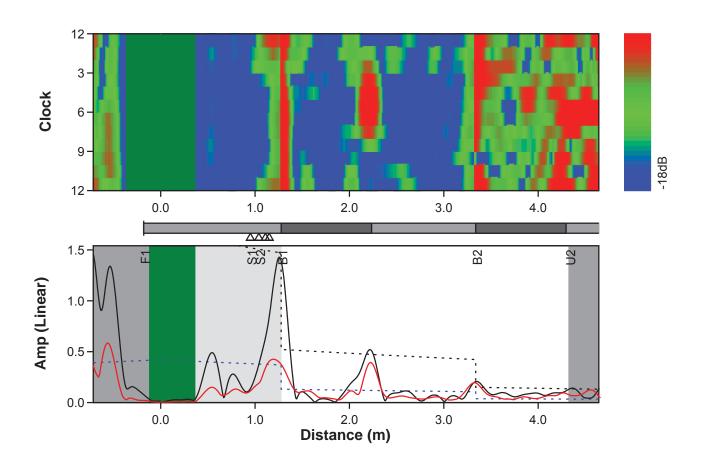
Positive direction with product flow.

No corrosion above the reporting level observed in the tested section of the pipe and found satisfactory.

(refer class, note and location as table below).

Location of signals measuring from center of ring.
Thickness at ring position are (12 o'clock:9.51 mm), (3 o'clock:9.80 mm),

(6 o'clock: 9.52 mm), (9 o'clock: 9.65 mm)





Test ID: G4-214#2205 Result: OK

 Pipe:
 12" RFO (S3A)
 Ring: R2B12(1507)

 Site:
 Inside Terminal
 Config: 7.6FR, T(0,1)

 Location:
 Flange -0.18m
 Calibration:
 Automatic (1024.73 mV)

 Size:
 12 inch
 Version:
 3.103, Wavemaker G4-214

 GPS:
 13°27.6069'N, 144°41.0924'E

Tested: 13 Jun 2014 07:44 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
F1	-0.18	-	0	80	Flange	Datum of screening
S1	0.95	-	0.2	35	Support	
S2	1.04	-	0.07	45	Clamp	
B1	1.27	-	0	70	Bend	
B2	3.33	-	0	6	1D Bend	
U2	4.32	-	~		End	



Ring location



General view of positive direction



General view of negative direction



Test ID: G4-214#2206 Result: OK

Ring: R2B12(1507) Pipe: 12" RFO (S4A) Site: Inside Terminal Config: 8.4FR, T(0,1) Location: Weld bend +0.10m

Calibration: Automatic (1706.49 mV) Size: 12 inch Version: 3.103, Wavemaker G4-214 GPS: 13°27.6078'N, 144°41.0934'E

Tested: 13 Jun 2014 08:27 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

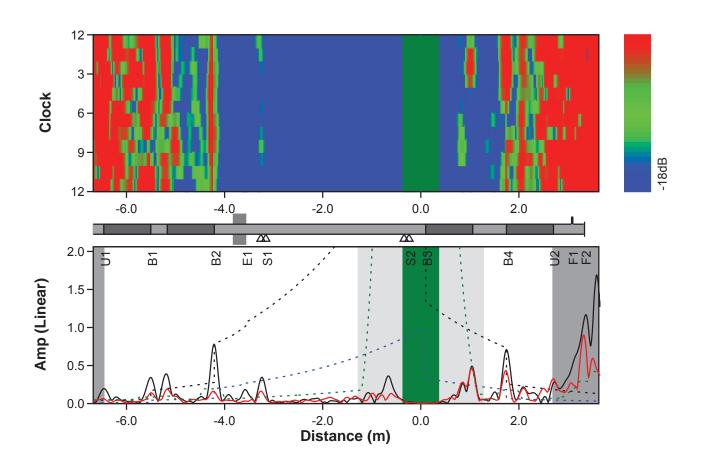
General Notes: 12" RFO-No.6 (bypass line) - Test Point No.: S4A

Positive direction with product flow.

No corrosion above the reporting level observed in the tested section of the pipe and found satisfactory.

(refer class, note and location as table below). Location of signals measuring from center of ring.
Thickness at ring position are (12 o'clock:9.64 mm), (3 o'clock:9.32 mm),

(6 o'clock: 9.58 mm), (9 o'clock: 9.66 mm)



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Test ID: G4-214#2206 Result: OK

 Pipe:
 12" RFO (S4A)
 Ring:
 R2B12(1507)

 Site:
 Inside Terminal
 Config:
 8.4FR, T(0,1)

Location: Weld bend +0.10m Calibration: Automatic (1706.49 mV)
Size: 12 inch Version: 3.103, Wavemaker G4-214
GPS: 13°27.6078'N, 144°41.0934'E

Tested: 13 Jun 2014 08:27 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

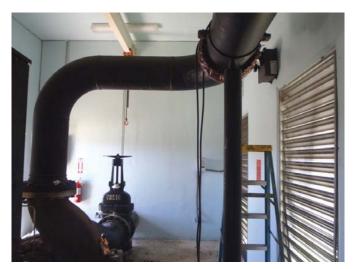
DACs: Call=6%, Weld=23%

Feature	Location	ECL	Length	Extent	Class	Notes
U1	-6.46	-	~		End	
B1	-5.5	-	0	60	1D Bend	
B2	-4.21	-	0	80	1D Bend	
E1	-3.57	-	0.25	80	Wall	Building wall
S1	-3.16	-	0.1	60	Clamp	
S2	-0.24	-	0.1	35	Clamp	
В3	0.1	-	0	0	1D Bend	Datum of screening
B4	1.74	-	0	40	1D Bend	
U2	2.69	-	~		End	
F1	3.07	-	0	50	Vent	Gauge meter
F2	3.33	-	0	25	Flange	

G4-214#2206.wg4



Ring location



General view of positive direction



Negative direction



Test ID: G4-214#2201 Result: Minor Concern Pipe: 16" RFO (S5) Ring: R2B14(1525) Site: Inside Terminal Config: 8.8FR, T(0,1)

Location: Flange -0.23m Calibration: Automatic (2541.99 mV) Size: 14 inch (6.35mm) Version: 3.103, Wavemaker G4-214 GPS: 13°27.6103'N, 144°41.0988'E

Tested: 12 Jun 2014 09:22 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 16" RFO-No.6 (bypass line) - Test Point No.: S5

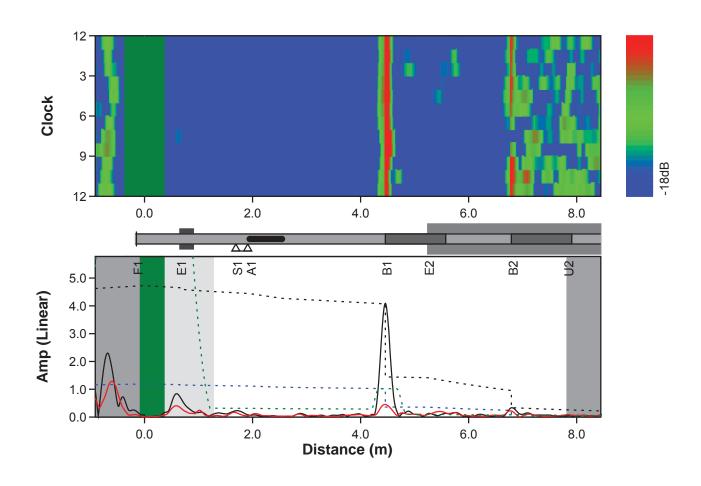
Positive direction with product flow.

Found external corrosion at 6H00 closed to the pipe support. (refer class,

note and location as table below).

Location of signals measuring from center of ring.

Thickness at ring position are (12 o'clock:6.59 mm), (3 o'clock:6.68 mm), (6 o'clock:6.88 mm), (9 o'clock: 6.65 mm)



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 Test ID:
 G4-214#2201
 Result:
 Minor Concern

 Pipe:
 16" RFO (S5)
 Ring:
 R2B14(1525)

 Site:
 Inside Terminal
 Config:
 8.8FR, T(0,1)

 Location:
 Flange -0.23m
 Calibration:
 Automatic (2541.99 mV)

 Size:
 14 inch (6.35mm)
 Version:
 3.103, Wavemaker G4-214

 GPS:
 13°27.6103'N, 144°41.0988'E

Tested: 12 Jun 2014 09:22 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

Feature	Location	ECL	Length	Extent	Class	Notes
F1	-0.15	-	0	60	Flange	Datum of screening
E1	0.65	-	0.25	50	Wall	Building wall
S1	1.69	-	0.22	0	Support	
A1	1.94	1	0.6	0	Minor	Visually confirm external corrosion closed to support at 6H00 with max. pit depth is 0.06"@ 1.5 mm. UT reading adjacent to pit is 6.54 mm. Remaining wall thickness is 5.04 mm (22.9% wall loss)
B1	4.45	-	0	90	1D Bend	
E2	5.24	-	~	12	Earth	Underground
B2	6.79	-	0	35	1D Bend	
U2	7.82	-	~		End	

G4-214#2201.wg4



Ring location



General view of pipeline



General view of pipeline



Test ID: G4-214#2202 Result: OK

Pipe: 16" RFO (S6) Ring: R2B14(1525) Site: Inside Terminal Config: 8.2FR, T(0,1)

Location: Branch +0.58m Calibration: Automatic (672.436 mV) Size: 14 inch (12.7mm) Version: 3.103, Wavemaker G4-214 GPS: 13°27.6158'N, 144°41.1133'E

Client: Vital Energy Tested: 12 Jun 2014 11:50

Procedure: WI-TM-065/Ver.00/27.04.2011 Tested by: Khairul Anuar Husain [SGS]

DACs: Call=6%, Weld=23%

General Notes: 16" RFO-No.6 (bypass line) - Test Point No.: S6

Positive direction with product flow.

No corrosion above the reporting level observed in the tested section of

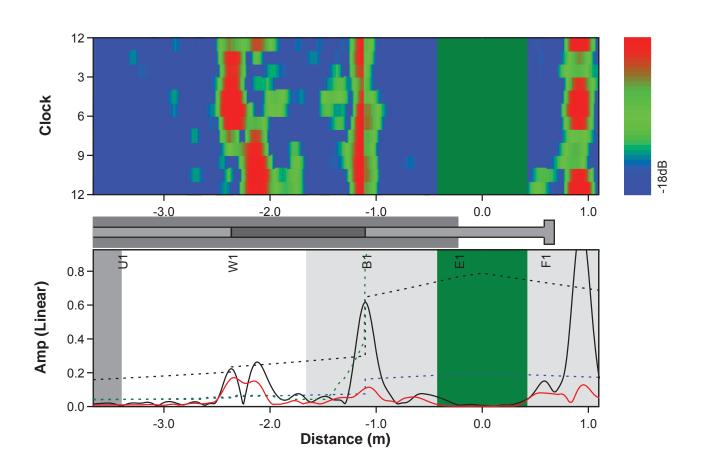
the pipe and found satisfactory.

(refer class, note and location as table below).

Location of signals measuring from center of ring.

Thickness at ring position are (12 o'clock:12.32 mm), (3 o'clock:12.59 mm),

(6 o'clock:12.32 mm), (9 o'clock:12.59 mm)





Test ID: G4-214#2202 Result: OK

Pipe: 16" RFO (S6) Ring: R2B14(1525)
Site: Inside Terminal Config: 8.2FR, T(0,1)
Location: Branch +0.58m Calibration: Automatic (67

Tested: 12 Jun 2014 11:50 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
U1	-3.4	-	~		End	
W1	-2.36	-	0	25	Weld	
B1	-1.1	-	1.26	80	Bend	
E1	-0.23	-	~	90	Earth	Underground
F1	0.58	-	0	45	Т	Datum of screening



Ring location



General view of pipeline



General view

3.3 12"RESIDUAL FUEL OIL (RFO)



Test ID: G4-214#2204 Result: Major Concern Pipe: 12" RFO (S1) Ring: R2B12(1507) Site: Inside Terminal Config: 7.4FR, T(0,1)

Calibration: Automatic (1478.11 mV) Location: Branch end -0.48m Size: 12 inch (10.3mm) Version: 3.103, Wavemaker G4-214 GPS: 13°27.6095'N, 144°41.0892'E

Client: Vital Energy Tested: 13 Jun 2014 07:15

Procedure: WI-TM-065/Ver.00/27.04.2011 Tested by: Khairul Anuar Husain [SGS]

DACs: Call=6%, Weld=23%

General Notes: 14" RFO-No.6 - Test Point No.: S1

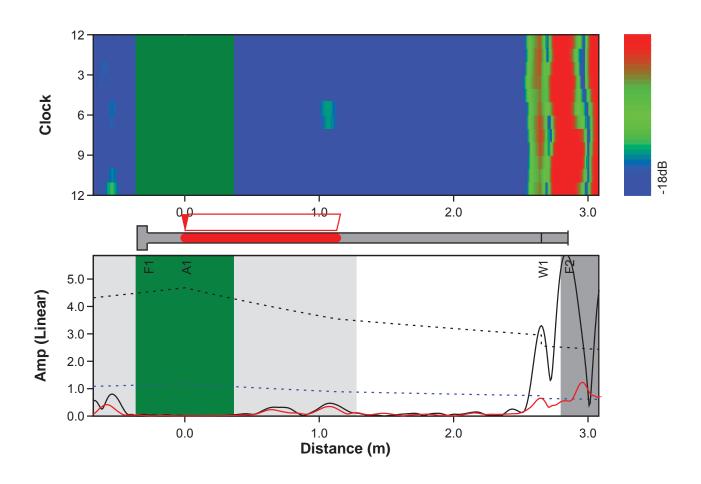
Positive direction with product flow.

Found external corrosion at 6H00 position (refer class, note and location

as table below).

Location of signals measuring from center of ring.

Thickness at ring position are (12 o'clock:9.63 mm), (3 o'clock:9.22 mm), (6 o'clock:10.20 mm), (9 o'clock:10.15 mm)





 Test ID:
 G4-214#2204
 Result:
 Major Concern

 Pipe:
 12" RFO (S1)
 Ring:
 R2B12(1507)

 Site:
 Inside Terminal
 Config:
 7.4FR, T(0,1)

 Location:
 Branch end -0.48m
 Calibration:
 Automatic (1478.11 mV)

 Size:
 12 inch (10.3mm)
 Version:
 3.103, Wavemaker G4-214

 GPS:
 13°27.6095'N, 144°41.0892'E

Tested: 13 Jun 2014 07:15 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
F1	-0.28	-	0	60	Т	Datum of screening
A1	0	0	1.13	35	Severe	Visually confirm external corrosion at 6H00 with max. pit depth is 0.21"@ 5.3 mm. UT reading adjacent to pit is 9.80 mm. Remaining wall thickness is 4.50 mm (54.1% wall loss)
W1	2.65	-	0	80	Weld	
F2	2.85	-	0	90	Flange	



Ring location



Positive direction



General view of negative section



External corrosion at 6H00 with max. pit depth is 0.21" @ 5.3 mm.



Closed view of corrosion



Test ID: G4-214#2207 Pipe: 12" RFO (S2) Site: Inside Terminal

Location: Weld bend -3.38 m Size: 12 inch (10.3mm)

Tested: 13 Jun 2014 12:07

Tested by: Khairul Anuar Husain [SGS]

Ring: R2B12(1507) Config: 5.6FR, T(0,1)

Result: Major Concern

Calibration: Automatic (1000.74 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.6202'N, 144°41.1136'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 14" RFO-No.6 - Test Point No.: S2

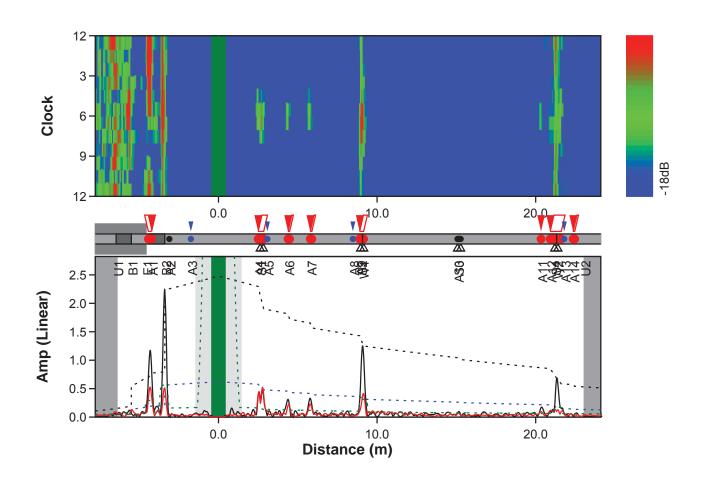
Positive direction with product flow.

Found external corrosion mostly concentrate at bottom side (refer class,

note and location as table below).

Location of signals measuring center of ring.
Thickness at ring position are (12 o'clock:9.67 mm), (3 o'clock:9.57 mm),

(6 o'clock:9.83 mm), (9 o'clock:9.88 mm)





Test ID: G4-214#2207 Result: Major Concern Pipe: 12" RFO (S2) Ring: R2B12(1507) Site: Inside Terminal Config: 5.6FR, T(0,1)

Location: Weld bend -3.38 m Calibration: Automatic (1000.74 mV) Version: 3.103, Wavemaker G4-214 Size: 12 inch (10.3mm) GPS: 13°27.6202'N, 144°41.1136'E

Tested: 13 Jun 2014 12:07 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
U1	-6.39	-	~		End	
B1	-5.49	-	0	0	1D Bend	
E1	-4.56	-	~	60	Earth	Underground
A1	-4.22	18	0.2	60	Severe	Visually confirm external corrosion at soil to air section with max. pit depth is 0.2"@ 5.0 mm. UT reading adjacent to pit is 9.95 mm. Remaining wall thickness is 4.95 mm (50.2% wall loss)
B2	-3.38	-	0	80	1D Bend	Datum of screening
A2	-3.1	1	0	25	Minor	Visually confirm external corrosion at 6H00 with max. pit depth is 0.06"@ 1.5 mm. UT reading adjacent to pit is 9.76 mm. Remaining wall thickness is 8.26 mm (15.3% wall loss)
А3	-1.74	0	0	0	Medium	Visually confirm external corrosion at 3-4H00 with max. pit depth is 0.12"@ 3.0 mm. UT reading adjacent to pit is 9.45 mm. Remaining wall thickness is 6.45 mm (31.7% wall loss)
A4	2.5	5	0.35	1	Severe	Visually confirm external corrosion at 6H00 with max. pit depth is 0.24"@ 6.0 mm. UT reading adjacent to pit is 9.70 mm. Remaining wall thickness is 3.70 mm (61.8% wall loss)
S1	2.63	-	0.2	5	Support	
A5	3.08	1	0	0	Medium	Visually confirm localized external corrosion at 6H00 with max. pit depth is 0.13"@ 3.3 mm. UT reading adjacent to pit is 9.73 mm. Remaining wall thickness is 6.43 mm (33.9% wall loss)
A6	4.38	4	0.1	30	Severe	Visually confirm localized external corrosion at 6H00 with max. pit depth is 0.20"@ 5.0 mm. UT reading adjacent to pit is 9.95 mm. Remaining wall thickness is 4.95 mm (50.2% wall loss)



 Test ID:
 G4-214#2207
 Result:
 Major Concern

 Pipe:
 12" RFO (S2)
 Ring:
 R2B12(1507)

 Site:
 Inside Terminal
 Config:
 5.6FR, T(0,1)

 Location:
 Weld bend -3.38 m
 Calibration:
 Automatic (1000.74 mV)

 Size:
 12 inch (10.3mm)
 Version:
 3.103, Wavemaker G4-214

 GPS:
 13°27.6202'N, 144°41.1136'E

Tested: 13 Jun 2014 12:07 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

Feature	Location	ECL	Length	Extent	Class	Notes
A7	5.78	5	0.1	30	Severe	Visually confirm localized external corrosion at 6H00 with max. pit depth is 0.20"@ 5.0 mm. UT reading adjacent to pit is 9.96 mm. Remaining wall thickness is 4.96 mm (50.0% wall loss)
A8	8.47	1	0	60	Medium	Visually confirm localized external corrosion at 6H00 with max. pit depth is 0.10"@ 2.5 mm. UT reading adjacent to pit is 10.15 mm. Remaining wall thickness is 7.65 mm (24.6% wall loss)
A9	8.9	10	0.25	70	Severe	Visually confirm external corrosion under pipe support at 6H00 with max. pit depth is 0.25"@ 6.3 mm. UT reading adjacent to pit is 10.03 mm. Remaining wall thickness is 3.68 mm (62.8% wall loss)
S2	8.96	-	0.2	80	Support	
W1	9.08	20	0	70	Weld	
S3	15.07	-	0.2	25	Support	
A10	15.07	2	0.2	25	Minor	Visually confirm external corrosion under pipe support (6H00) with max. pit depth is 0.06"@ 1.5 mm. UT reading adjacent to pit is 9.42 mm. Remaining wall thickness is 7.92 mm (15.9% wall loss)
A11	20.33	5	0	45	Severe	Visually confirm localized external corrosion at 6H00 with max. pit depth is 0.18"@ 4.5 mm. UT reading adjacent to pit is 9.18 mm. Remaining wall thickness is 4.68 mm (49.0% wall loss)
A12	20.91	3	0.7 I -T4-#2207. wg	0	Severe	Visually confirm external corrosion under pipe suppoer (6H00) with max. pit depth is 0.22"@ 5.5 mm. UT reading adjacent to pit is 9.82 mm. Remaining wall thickness is 4.32 mm (56.0% wall loss)

12~_RFO_(S2)-Weld_bend--3.38_m-T4-#2207.wg4



 Test ID:
 G4-214#2207
 Result:
 Major Concern

 Pipe:
 12" RFO (S2)
 Ring:
 R2B12(1507)

 Site:
 Inside Terminal
 Config:
 5.6FR, T(0,1)

 Location:
 Weld bend -3.38 m
 Calibration:
 Automatic (1000.74 mV)

 Size:
 12 inch (10.3mm)
 Version:
 3.103, Wavemaker G4-214

 GPS:
 13°27.6202'N, 144°41.1136'E

Tested: 13 Jun 2014 12:07 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
S4	21.2	-	0.2	70	Support	
W2	21.31	25	0	80	Weld	
A13	21.8	4	0	11	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.13"@ 3.3 mm. UT reading adjacent to pit is 9.93 mm. Remaining wall thickness is 6.63 mm (33.2% wall loss)
A14	22.36	2	0.1	0	Severe	Visually confirm localized external corrosion at 6H00 with max. pit depth is 0.18"@ 4.5 mm. UT reading adjacent to pit is 9.57 mm. Remaining wall thickness is 5.07 mm (47.0% wall loss)
U2	23.05	-	~		End	



Ring location



Positive direction



Negative direction



Corrosion at soil to air interface



Corrosion under pipe support



Closed view corrosion under pipe support



Test ID: G4-214#2208 Result: Major Concern Pipe: 12" RFO (S3) Ring: R2B12(1507) Site: Inside Terminal Config: 5.2FR, T(0,1)

Location: Weld -4.19 m Calibration: Automatic (843.136 mV) Size: 12 inch (10.3mm) Version: 3.103, Wavemaker G4-214 GPS: 13°27.6321'N, 144°41.1176'E

Tested: 16 Jun 2014 08:58 Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011 Tested by: Khairul Anuar Husain [SGS]

DACs: Call=6%, Weld=23%

General Notes: 14" RFO-No.6 - Test Point No.: S3

Positive direction with product flow.

Found external corrosion concentrate at bottom side (refer class, note and

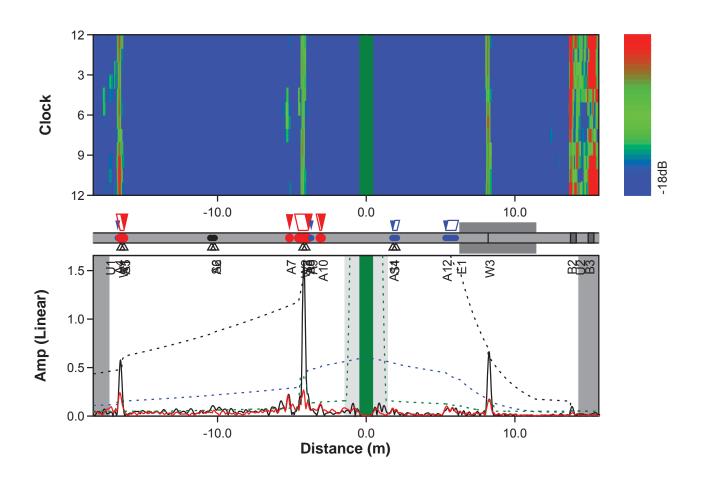
location as table below).

Location of signals measuring from center of ring.

Thickness at ring position are (12 o'clock:9.91 mm), (3 o'clock:10.07 mm),

Thickness at ring position are (12 o'clock:9.91 mm), (3 o'clock:10.07 mm),

(6 o'clock:9.72 mm), (9 o'clock:9.55 mm)





 Test ID:
 G4-214#2208
 Result:
 Major Concern

 Pipe:
 12" RFO (S3)
 Ring:
 R2B12(1507)

 Site:
 Inside Terminal
 Config:
 5.2FR, T(0,1)

 Location:
 Weld -4.19 m
 Calibration:
 Automatic (843.136 mV)

 Size:
 12 inch (10.3mm)
 Version:
 3.103, Wavemaker G4-214

 GPS:
 13°27.6321'N, 144°41.1176'E

Tested: 16 Jun 2014 08:58 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
U1	-17.3	-	~		End	
A4	-16.71	2	0	0	Medium	Visually confirm localized external corrosion at 6H00 with max. pit depth is 0.10"@ 2.5 mm. UT reading adjacent to pit is 10.15 mm. Remaining wall thickness is 7.65 mm (24.6% wall loss)
W1	-16.43	25	0	60	Weld	
S1	-16.3	-	0.2	60	Support	
A5	-16.3	16	0.25	60	Severe	Visually confirm external corrosion under pipe support at 6H00 with max. pit depth is 0.25"@ 6.3 mm. UT reading adjacent to pit is 10.03 mm. Remaining wall thickness is 3.68 mm (62.8% wall loss)
S2	-10.19	-	0.2	45	Support	
A6	-10.19	3	0.3	45	Minor	Visually confirm external corrosion at 6H00 with max. pit depth is 0.06"@ 1.5 mm. UT reading adjacent to pit is 9.76 mm. Remaining wall thickness is 8.26 mm (15.3% wall loss)
А7	-5.16	5	0	6	Severe	Visually confirm localized external corrosion at 6H00 with max. pit depth is 0.18"@ 4.5 mm. UT reading adjacent to pit is 9.18 mm. Remaining wall thickness is 4.68 mm (49.0% wall loss)
W2	-4.19	20	0	80	Weld	Datum of screening
S3	-4.05	-	0.2	90	Support	
A8	-3.9) Weld -4.19	3 m.T3.#220	0.66	40	Severe	Visually confirm external corrosion under pipe suppoer (6H00) with max. pit depth is 0.22"@ 5.5 mm. UT reading adjacent to pit is 9.82 mm. Remaining wall thickness is 4.32 mm (56.0% wall loss)



 Test ID:
 G4-214#2208
 Result:
 Major Concern

 Pipe:
 12" RFO (S3)
 Ring:
 R2B12(1507)

 Site:
 Inside Terminal
 Config:
 5.2FR, T(0,1)

 Location:
 Weld -4.19 m
 Calibration:
 Automatic (843.136 mV)

 Size:
 12 inch (10.3mm)
 Version:
 3.103, Wavemaker G4-214

 GPS:
 13°27.6321'N, 144°41.1176'E

Tested: 16 Jun 2014 08:58 Client: Vital Energy

Tested by: Khairul Anuar Husain [SGS] Procedure: WI-TM-065/Ver.00/27.04.2011

Feature	Location	ECL	Length	Extent	Class	Notes
A9	-3.7	1	0	30	Medium	Visually confirm external corrosion at 6H00 with max. pit depth is 0.13"@ 3.3 mm. UT reading adjacent to pit is 9.93 mm. Remaining wall thickness is 6.63 mm (33.2% wall loss)
A10	-3.01	1	0.1	0	Severe	Visually confirm localized external corrosion at 6H00 with max. pit depth is 0.18"@ 4.5 mm. UT reading adjacent to pit is 9.57 mm. Remaining wall thickness is 5.07 mm (47.0% wall loss)
A11	1.76	1	0.31	0	Medium	Visually confirm localized external corrosion under pipe support (6H00) with max. pit depth is 0.10"@ 2.5 mm. UT reading adjacent to pit is 9.45mm. Remaining wall thickness is 7.95 mm (24.6% wall loss)
S4	1.8	-	0.2	0	Support	
A12	5.33	1	0.7	0	Medium	Visually confirm localized external corrosion at 6H00 with max. pit depth is 0.08"@ 2.0 mm. UT reading adjacent to pit is 9.12 mm. Remaining wall thickness is 7.12 mm (24.6% wall loss)
E1	6.3	-	5.1	1	Earth	
W3	8.2	20	0	70	Weld	
B2	13.74	-	0	70	45 deg Bend	
U2	14.3	-	~		End	
B3	14.92	-	0	40	45 deg Bend	



Ring location



Positive direction



Negative direction



Corrosion under pipe support



Closed view of corrosion



Test ID: G4-214#2209 Pipe: 12" RFO (S4) Site: Inside Terminal Location: Weld bend -0.11m Size: 12 inch (10.3mm)

Tested: 16 Jun 2014 12:00

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B12(1507) Config: 4.6FR, T(0,1)

Calibration: Automatic (1271.25 mV) Version: 3.103, Wavemaker G4-214 GPS: 13°27.6425'N, 144°41.1241'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

DACs: Call=6%, Weld=23%

General Notes: 14" RFO-No.6 - Test Point No.: S4

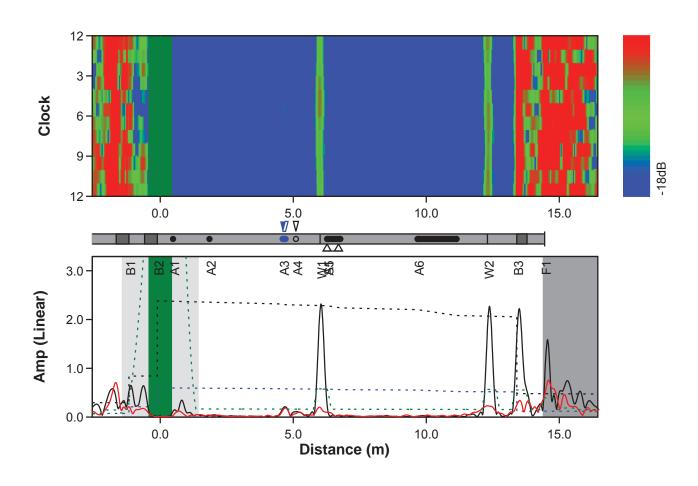
Positive direction with product flow.

Found external corrosion concentrate at bottom side (refer class, note and

location as table below).

Location of signals measuring from center of ring.
Thickness at ring position are (12 o'clock:9.87 mm), (3 o'clock:9.89 mm),

(6 o'clock:9.94 mm), (9 o'clock:9.95 mm)



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Test ID: G4-214#2209
Pipe: 12" RFO (S4)
Site: Inside Terminal
Location: Weld bend -0.11m

Size: 12 inch (10.3mm)

Tested: 16 Jun 2014 12:00

Tested by: Khairul Anuar Husain [SGS]

Result: Medium Concern Ring: R2B12(1507) Config: 4.6FR, T(0,1)

Calibration: Automatic (1271.25 mV)
Version: 3.103, Wavemaker G4-214
GPS: 13°27.6425'N, 144°41.1241'E

Client: Vital Energy

Procedure: WI-TM-065/Ver.00/27.04.2011

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B2	Feature	Location	ECL	Length	Extent	Class	Notes
A1	B1	-1.17	-	0	70	45 deg Bend	
Remaining wall thickness is 8.6 mm (31.1% wall loss)	B2	-0.11	-	0	45	45 deg Bend	Datum of screening
A3 4.59 2 0.11 13 Medium Visually confirm Visually Visually	A1	0.48	1	0	50	Minor	external corrosion at 7H00 with max. pit depth is 0.05"@ 1.3 mm. UT reading adjacent to pit is 9.91 mm. Remaining wall thickness is 8.61 mm
external corrosion at 6F with max. pit depth is 0.16"@.4.0 mm. UT rea adjacent to pit is 9.67 mm. Remaining wall thickness is 5.67 mm (41.4% wall loss) A4 5.09 1 0 13 Anomaly UT confirm no significant finding. Minimum thickness read is 10.16 mm. W1 6 25 0 90 Weld S1 6.27 - 0.43 90 Support A5 6.27 8 0.5 90 Minor Visually confirm corrosion under pipe su (6H00) with max. pit de is 0.06"@.1.5 mm. UT reading adjacent to pit is 9.75 mm. Remaining wall thickness is 8.25 m (15.4% wall loss) A6 9.67 0 1.47 4 Minor Visually confirm external corrosion at 6F with max. pit depth is 0.06"@.1.5 mm. UT readjacent to pit is 9.67 mm. Remaining wall thickness is 8.17 mm. Remaining wall thickness is 8.17 mm. Remaining wall thickness is 8.17 mm.	A2	1.85	0	0	0	Minor	external corrosion at 4H00 with max. pit depth is 0.05"@ 1.3 mm. UT reading adjacent to pit is 9.89 mm. Remaining wall thickness is 8.59 mm
Significant finding. Minimum thickness read is 10.16 mm. W1 6 25 0 90 Weld S1 6.27 - 0.43 90 Support A5 6.27 8 0.5 90 Minor Visually confirm corrosion under pipe su (6H00) with max. pit de is 0.06"@ 1.5 mm. UT reading adjacent to pit i 9.75 mm. Remaining wall thickness is 8.25 m (15.4% wall loss) A6 9.67 0 1.47 4 Minor Visually confirm external corrosion at 6H with max. pit depth is 0.06"@ 1.5 mm. UT reading adjacent to pit is 9.67 mm. Remaining wall thickness is 8.17 mm	A3	4.59	2	0.11	13	Medium	external corrosion at 6H00 with max. pit depth is 0.16"@ 4.0 mm. UT reading adjacent to pit is 9.67 mm. Remaining wall thickness is 5.67 mm
S1 6.27 - 0.43 90 Support A5 6.27 8 0.5 90 Minor Visually confirm corrosion under pipe su (6H00) with max. pit de is 0.06"@ 1.5 mm. UT reading adjacent to pit i 9.75 mm. Remaining wall thickness is 8.25 m (15.4% wall loss) A6 9.67 0 1.47 4 Minor Visually confirm external corrosion at 6H with max. pit depth is 0.06"@ 1.5 mm. UT readjacent to pit is 9.67 mm. Remaining wall thickness is 8.17 mm	A4	5.09	1	0	13	Anomaly	significant finding. Minimum thickness reading
A5 6.27 8 0.5 90 Minor Visually confirm corrosion under pipe su (6H00) with max. pit de is 0.06"@ 1.5 mm. UT reading adjacent to pit i 9.75 mm. Remaining wall thickness is 8.25 m (15.4% wall loss) A6 9.67 0 1.47 4 Minor Visually confirm external corrosion at 6H with max. pit depth is 0.06"@ 1.5 mm. UT reading adjacent to pit is 9.67 mm. Remaining wall thickness is 8.17 mm	W1	6	25	0	90	Weld	
corrosión under pipe su (6H00) with max. pit de is 0.06"@ 1.5 mm. UT reading adjacent to pit i 9.75 mm. Remaining wall thickness is 8.25 m (15.4% wall loss) A6 9.67 0 1.47 4 Minor Visually confirm external corrosion at 6H with max. pit depth is 0.06"@ 1.5 mm. UT rea adjacent to pit is 9.67 mm. Remaining wall thickness is 8.17 mm	S1	6.27	-	0.43	90	Support	
externál corrosion at 6F with max. pit depth is 0.06"@ 1.5 mm. UT rea adjacent to pit is 9.67 mm. Remaining wall thickness is 8.17 mm	A5	6.27	8	0.5	90	Minor	corrosion under pipe support (6H00) with max. pit depth is 0.06"@ 1.5 mm. UT reading adjacent to pit is 9.75 mm. Remaining wall thickness is 8.25 mm
G4-214#2209.wg4 (15.5% wall loss)			0	1.47	4	Minor	externál corrosion at 6H00 with max. pit depth is 0.06"@ 1.5 mm. UT reading adjacent to pit is 9.67 mm. Remaining wall